

PRECISION MIX SOFTWARE PART NUMBER 570-045**SOFTWARE VERSION 3.0 ADDENDUM SHEET
TO 308-192**

The Precision Mix software version 3.0 was designed to allow the user to select different integrator dispense sizes to improve the mixing operation of the system under certain circumstances.

When to change the integrator dispense size?

When to P-Mix normal operation is at extremely low flow rates (75 cc/min. or lower) and inconsistent material catalization is recognized the integrator dispense size should be lowered.

When the P-Mix normal operation is at extremely high flow rates (2000 cc/min. or higher) and repeated ratio alarms are recognized the integrator dispense size should be increased.

WARNING !

Increasing the integrator dispense size above 50 cc without changing to a larger integrator (Call Graco Tech. Assistance for information) will cause improperly catalyzed material.

NOTE: The following screen was added to software version 1.21 in order to create software version 3.0. Use manual 308-192 for all other software references. New screen maps are provided that display the additional screen and revision number change.

GRACO
PRECISION MIX
REV. 3.0
RUN SETUP BAT GTOT

CHANGE INSTALLATION**Integrator Dispense Size Display**

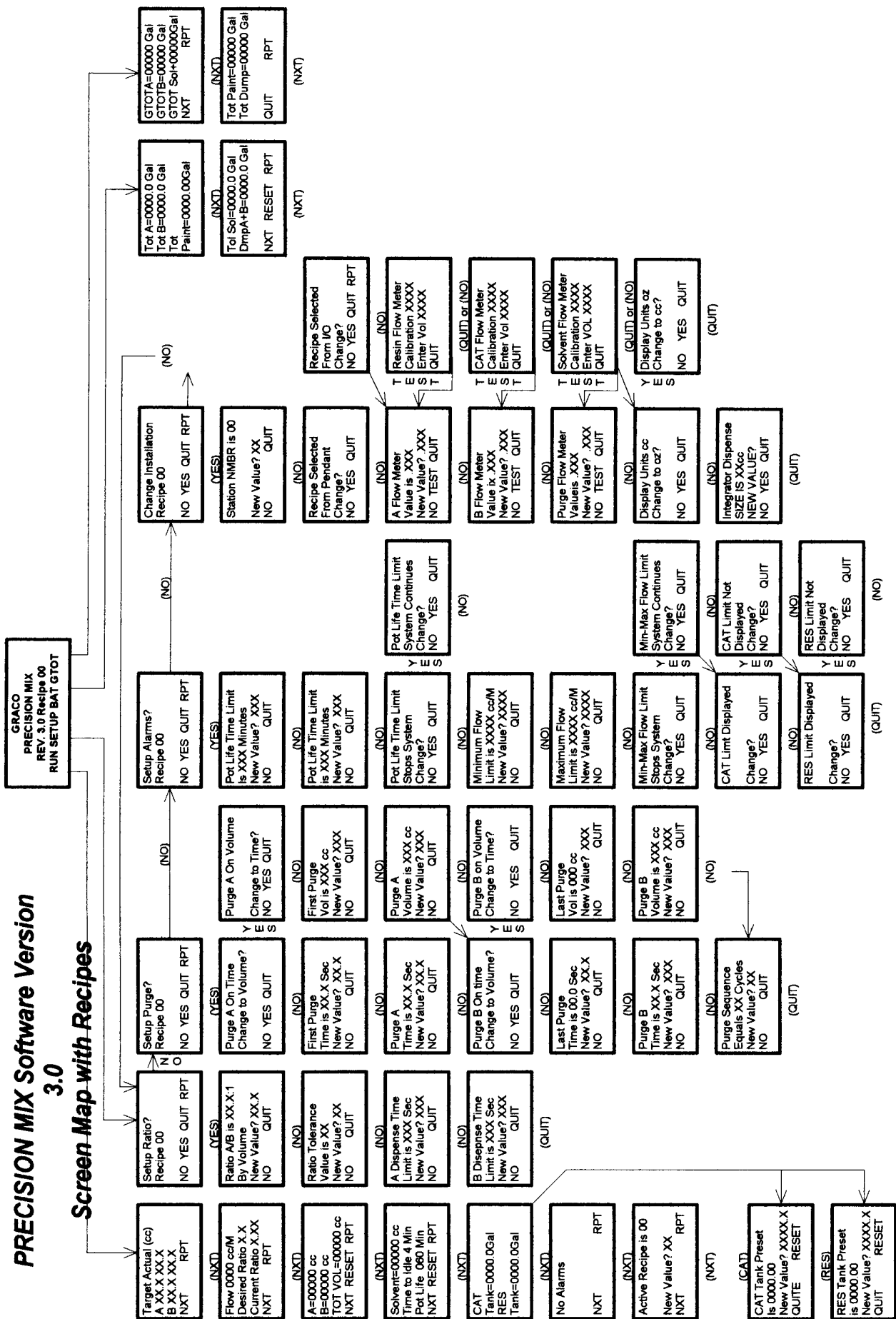
INTEGRATOR DISPENSE
SIZE IS XXcc
NEW VALUE ?
NO YES QUIT

With this screen you can change the integrator dispense size. The integrator dispense size is the accumulated total of the component A and B volumes each dispense. To change the volume press the F2 (YES) repeatedly until the desired volume is displayed. The pre programmed selections are 12, 25, 50, 75 and 100 cc.

Once the desired volume is selected exit setup and enter the run mode. Note the new target volumes displayed on the TARGET / ACTUAL screen.

Note: The integrator dispense size is common for all recipes. Select a integrator dispense size in any recipe and it will automatically transfer to all other recipes.

Screen Map with Recipes



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