

# Air Valve Repair Kit 241657

For Husky™ 515, Husky™ 716, and SaniForce™ 515  
Air-Operated Diaphragm Pumps

406431C

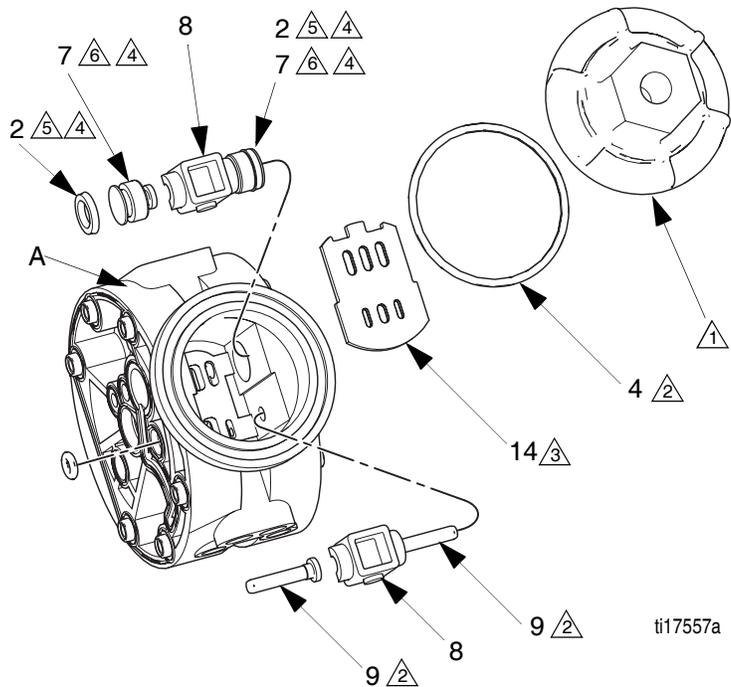
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### Important Safety Instructions

Read all warnings and instructions in this manual and in pump manual 308981 (Husky) or 3A1973 (SaniForce).  
Save all instructions.

Ref.	Description	Qty.
2	U-CUP	2
4	O-RING	1
7	PLUNGER, carriage	2
8	CARRIAGE	2
9	PIN, carriage	2
14	PLATE, valve	1
---	GREASE	1



- 1 Torque to 80 to 100 in-lb (9.0 to 13.6 N•m).
- 2 Apply grease.
- 3 Apply grease to lapped face.
- 4 Apply grease to bores of center housing (A) before installing.
- 5 Seal lips face the smaller end of the carriage plunger (7).
- 6 Install with the smaller ends facing toward the center of the center housing.

**NOTE: Center housing (A) is shown separated from the air covers, but it is not necessary to remove the air covers for this service. Leave the center housing and air covers assembled for this service.**