

GENUINE GRACO PARTS & ACCESSORIES



**224401 UHMWPE/PTFE
PACKING KIT**

For Model 224 341 Stainless Steel Displacement Pump

INFORMATION ENCLOSED

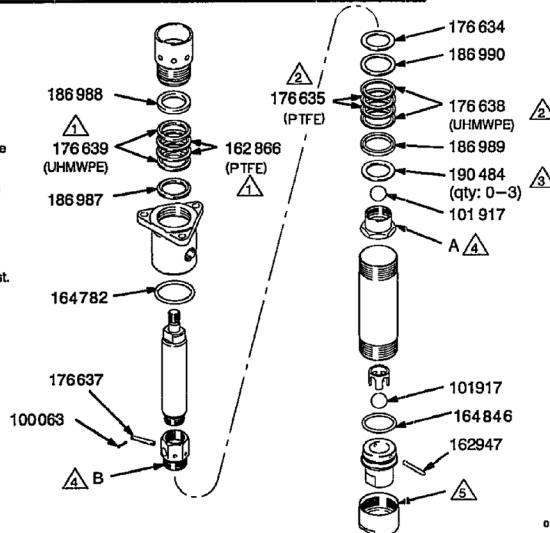
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WARNING

For detailed instructions and warnings, see manual 308116.

- ⚠ 1 Lips of v-packings must face down.
- ⚠ 2 Lips of v-packings must face up.
- ⚠ 3 After reassembling and torquing the piston (A) to the mounting stud (B), check if shimming is required by grasping the mounting stud and twisting the v-packing assembly. If you are able to turn or rock the assembly, add a shim (190484) and reassemble. Repeat until these conditions do not exist.
- ⚠ 4 Apply sealant and torque to 50-70 ft-lb (68-95 N.m).
- ⚠ 5 Apply sealant to threads.



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"REFERENCE ONLY"