

# Seal Kits

311859 rev.A

***To replace proportioning pump piston seal sets or cylinder seal sets used on Hydraulic Proportioners.***



**Important Safety Instructions**

Read all warnings and instructions in proportioning pump manual 311391. Save these instructions.


**Piston Seal Kits, see page 2**


**Cylinder Seal Kits for A-Side and B-Side Pumps, see page 3**

**GRACO | GUSMER**

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# Piston Seal Kits for A-Side and B-Side Pumps

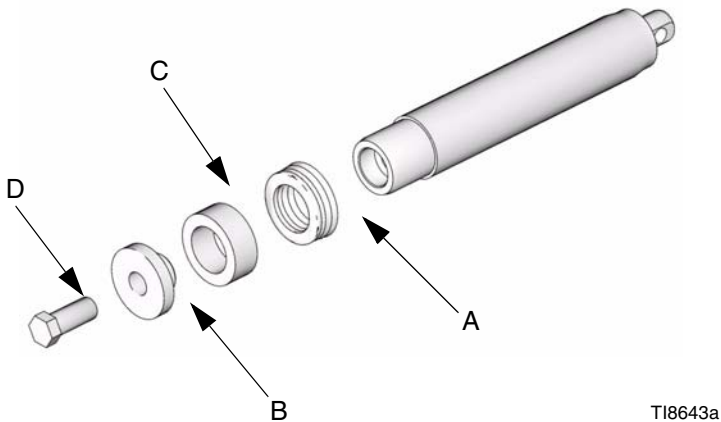
 Parts with a checkmark (✓) in the following table are included in the kits.



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Before beginning, follow the **Pressure Relief Procedure** in proportioning pump manual 311391.


Proportioning Pump Size	Kit Part No.	A (Piston Seal Wiper Ring)	B (Piston Cap)	C (Piston Seal Support)	D (Piston Screw)
30	261736	✓	✓	✓	✓
40	261737	✓	✓	✓	✓
48	261738	✓	✓	✓	✓
60	261739	✓	✓	✓	✓
80	261740	✓	✓	✓	✓
96	261771	✓	✓	✓	✓
120	261741	✓	✓	✓	✓




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FIG. 1: Piston Seal Kit

# Cylinder Seal Kits for A-Side and B-Side Pumps

 Parts with a checkmark (✓) in the following table are included in the kits.



Before beginning, follow the **Pressure Relief Procedure** in proportioning pump manual 311391.

Proportioning Pump Size	Kit Part No.	A (Cylinder Seal)	C (Gasket)	D (Bearing)	E (Outlet Flange; not included in kit)	F (Retainer Flange; not included in kit)	G (Adapter Ring; not included in kit)
30	261742	✓	✓	✓	261595	261596	261571
40	261743	✓	✓	✓	261595	261596	261570
48	261744	✓	✓	✓	261595	261596	261569
60	261745	✓	✓	✓	261595	261596	261568
80	261746	✓	✓	✓	261594	261596	261567
96	261770	✓	✓	✓	261594	261596	261767
120	261747	✓	✓	✓	261594	261596	261566

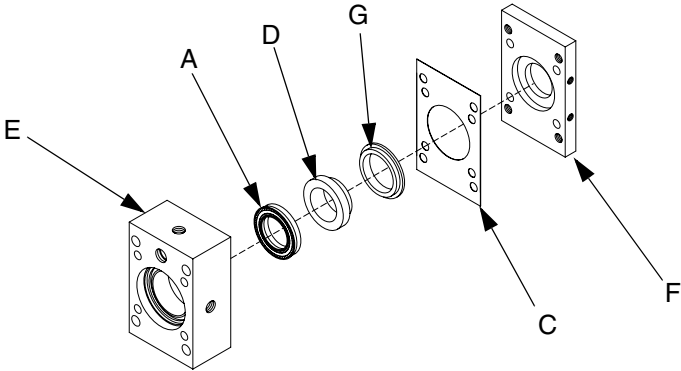


FIG. 2: Cylinder Seal Kit

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# Graco Information

**TO PLACE AN ORDER,** contact your Graco distributor or call to identify the nearest distributor.

**Phone:** 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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MM 311859

**Graco Headquarters:** Minneapolis  
**International Offices:** Belgium, China, Japan, Korea

**GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441**

www.graco.com  
311859A  
10/2006