

247341 Slider Cylinder Collector Kit

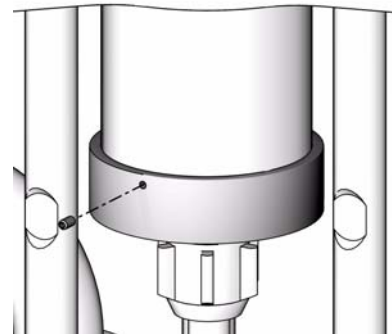
311607 rev.A

**To keep contaminants from pump from falling into wet-cup of E-Flo™ Plus
Electric Circulation Pumps.**



Important Safety Instructions




Read all warnings and instructions in this manual
and in E-Flo Plus Repair-Parts manual 311594.
Save these instructions.



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Pressure Relief Procedure



System pressure can cause the pump to cycle unexpectedly, which could result in serious injury from splashing or moving parts.

1. Set START/STOP switch to STOP.
2. Push in SECURE DISABLE switch.
3. Open the back pressure regulator and all fluid drain valves in the system, having a waste container ready to catch drainage. Leave open until you are ready to pressurize system again.
4. Check that pressure gauges on fluid supply and return lines read zero. If gauges do not read zero, determine cause and carefully relieve pressure by VERY SLOWLY loosening a fitting. Clear obstruction before pressurizing system again.





Kit Parts

 Slider Cylinder Collector Kit 247341 includes parts to add a collector to both slider cylinder assemblies. Parts included in the kit are marked with an asterisk, for example (2a*). Use all the new parts in the kit.


Ref. No.	Part No.	Description	Qty
2a*	15K594	COLLECTOR	2
2b*	103253	SCREW, set	6

Kit Installation

Disassembly



1. Jog the motor to bring the pump on the side where collector is being installed to the bottom of its stroke. This provides access to the coupling nut (14).
2. Relieve pressure, page 2.
3. Shut off electrical power to the unit.
4. Place a 3/4 in. wrench on the slider piston (9) flats (just above the coupling nut), to keep the slider piston/connecting rod from turning when you are loosening the coupling nut (14). Orient the wrench so it is braced against one of the tie rods (3). Applying excessive force to the slider piston/connecting rod can shorten the life of the lower pin bearing.
5. Using a 1-5/8 in. open-end wrench, unscrew the coupling nut (14) from the slider piston (9) and let it slide down onto the pump piston rod. Be careful not to lose the collars (13).

 Hold slider piston (9) flats with 3/4 in. wrench, and brace against tie rod (3).

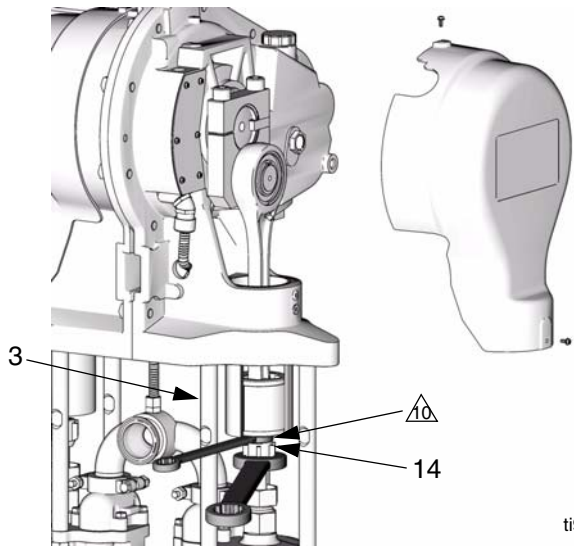


FIG. 1. Remove Coupling Nut

6. Jog motor to move slider piston (9) up, giving adequate clearance to fit collector (2a*) between slider cylinder and piston rod.
7. See FIG. 2. Position the collector (2a*) over the coupling nut (14) and drop it down onto the pump piston rod.

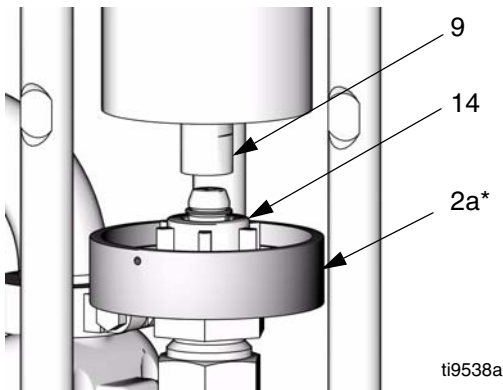


FIG. 2. Position Collector

8. Jog motor to move slider piston (9) to bottom of stroke, allowing reconnection of coupling nut (14).
9. Ensure that the collars (13) are in place in the coupling nut (14).

10. Place a 3/4 in. wrench on the flats of the slider piston (9), to keep it from turning when you are tightening the coupling nut (14). Orient the wrench so it is braced against one of the tie rods (3) or the stand. Tighten the coupling nut (14) onto the slider piston (9) and torque to 75-80 ft-lb (102-108 N•m).
11. See FIG. 3. Push the collector (2a*) up onto the bottom of the slider cylinder (2) so it seats securely. Install the three setscrews (2b*) finger-tight.

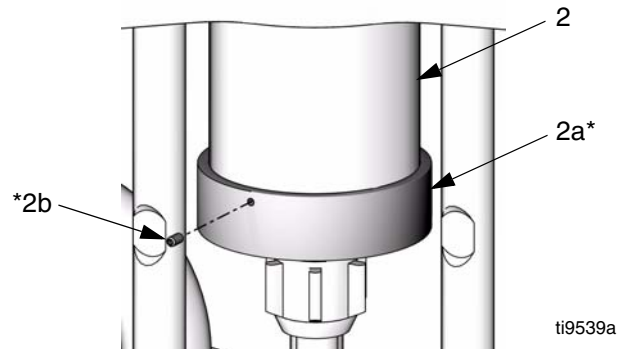


FIG. 3. Install Collector

12. Repeat for the other side.

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