

233131 Mastic Heated Regulator Repair Kit

918448 Mastic Regulator Repair Kit 311343 rev.B



Important Safety Instructions

Read all warnings and instructions in this manual.
Save these instructions.

Refer to manual 307517.

233131 Mastic Heated Regulator Repair Kit

Ref No.	Part No.	Description	Qty.
1	115938	PACKING, o-ring	2
2	102386	RING, retaining	1
3	607495	WASHER	1
4	115939	SEAL, Viton	1

918448 Mastic Regulator Repair Kit

Ref No.	Part No.	Description	Qty.
1	162841	PACKING, O-ring	2
2	102386	RING, retaining	1
3	607495	WASHER	1
4	503140	SEAL, poly pack	1

△1 Torque to 35–40 ft-lb (47–54 N•m).

△2 Use Loctite® TL-242 on threads.

△3 Use Loctite® 601 on threads.
Torque to 15–25 ft-lb (20–34 N•m).

△4 Lips must face retaining ring (2).

