

234131 Repair Kit

For Metering Valve 245846

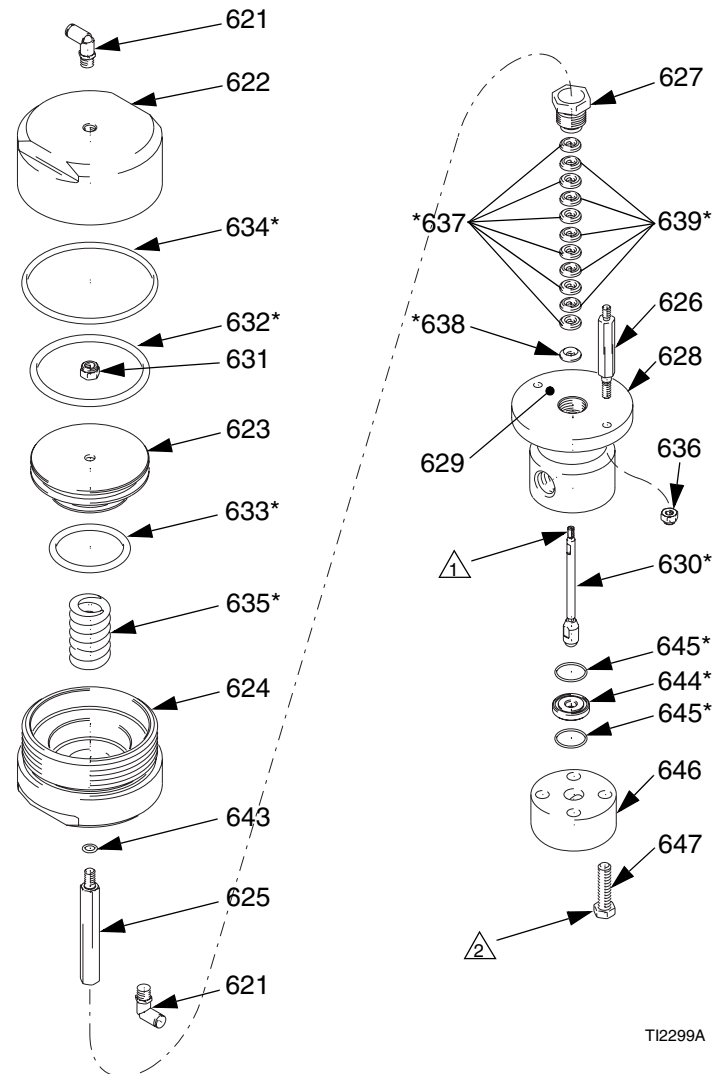


Important Safety Instructions

Read all warnings and instructions in manual 309518. Save these instructions

311072 Rev.A

Ref No	Part No	Description	Qty
621		ELBOW, 1/8 npt(m) x 5/32" (4 mm) tube	2
622		VALVE CAP	1
623		PISTON	1
624		CYLINDER	1
625		PISTON ROD	1
626		TIE ROD	2
627		PACKING NUT	1
628		INLET HOUSING	1
629		WARNING LABEL	1
630*	245850	FLUID NEEDLE	1
631		LOCKNUT, nylon; 5/16 UNC-3B	1
632*		O-RING, nitrile	1
633*		O-RING, nitrile	1
634*		O-RING, nitrile	1
635*	109141	SPRING	1
636		LOCKNUT; 1/4 UNC	2
637*		V-PACKING, UHMWPE	6
638*	189901	GLAND, male	1
639*		V-PACKING, leather	5
643*		O-RING, buna-n	1
644*	15A830	SEAT	1
645*	107079	O-RING, PTFE	2
646		SEAT HOUSING	1
647		SCREW; 3/8 UNC-2A	4
648*	119836	ADHESIVE, anaerobic	1



* Included in repair kit 234131.

1 Apply adhesive to threads of 630 before fully threading to 625.

2 Torque to 30-40 ft-lb (40.5-54 N•m).