

REACTOR™

310815 rev.C

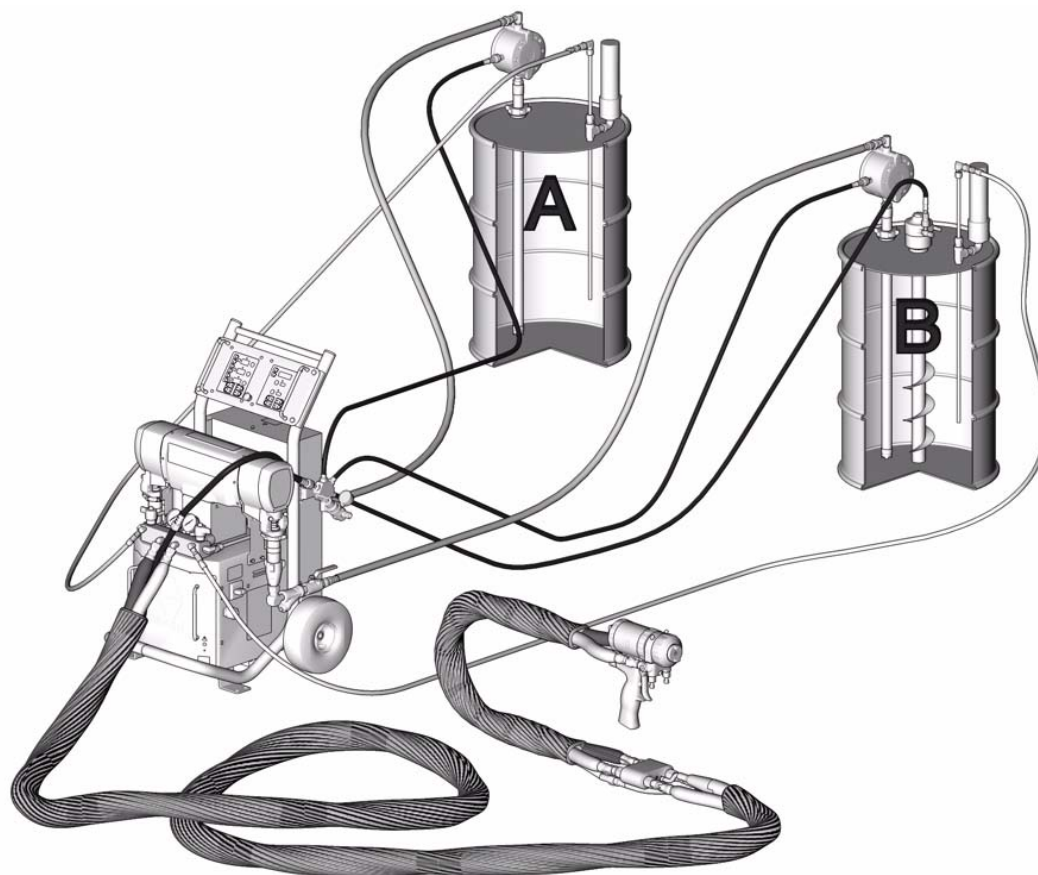
Complete Electric, Heated, Plural Component Proportioning System.
For spraying polyurethane foam and polyurea coatings.
Not for use in explosive atmospheres.



Important Safety Instructions

Read all warnings and instructions in this manual.
Save these instructions.

See page 2 for model information, including maximum working pressure, and related manuals.



TI6176a

PROVEN QUALITY. LEADING TECHNOLOGY.

Models

Part No.	Maximum Working Pressure psi (MPa, bar)	Description	Includes Fusion Gun
246641	2500 (17.2, 172)	Model E-XP1 Reactor Proportioner; 230V 3 phase	246100
234984	3500 (24.1, 241)	Model E-XP2 Reactor Proportioner; 230V 3 phase	246101
247165	2500 (17.2, 172)	Model E-XP1 Reactor Proportioner; 230V 1 phase	246100
247166	3500 (24.1, 241)	Model E-XP2 Reactor Proportioner; 230V 1 phase	246101
249501	2500 (17.2, 172)	Model E-XP1 Reactor Proportioner; 380V 3 phase	246100
249502	3500 (24.1, 241)	Model E-XP2 Reactor Proportioner; 380V 3 phase	246101

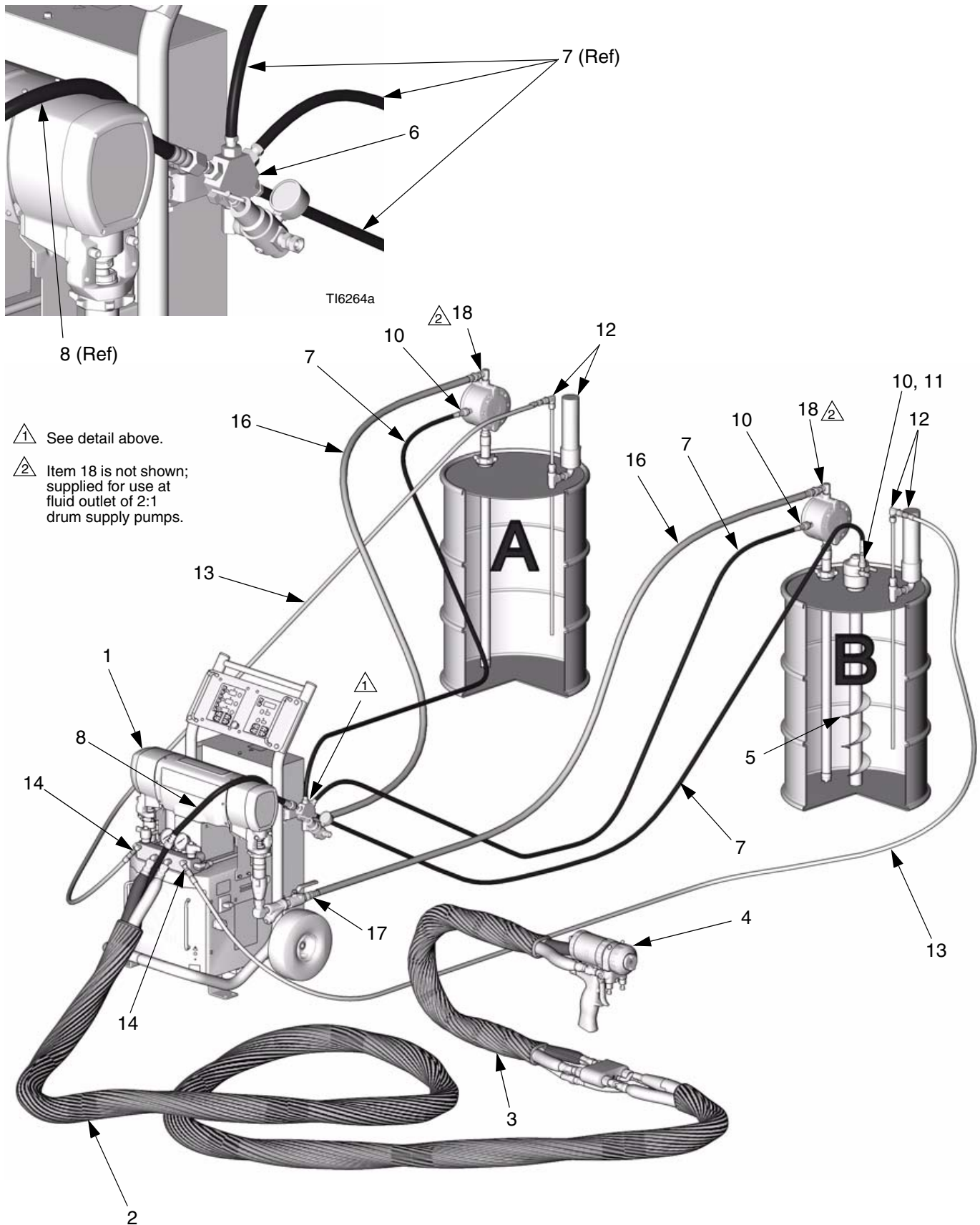
Installation

Refer to **Parts** drawing on page 2 to install the system.

Read all warnings and supplied manuals before operating the system.

Parts

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	246033	PROPORTIONER, E-XP1, Reactor; 230V 3 phase; used on 246641; see manuals 309551 and 309574	1	5	224854	AGITATOR, helix; see manual 308175	1
	246036	PROPORTIONER, E-XP2, Reactor; 230V 3 phase; used on 234984; see manuals 309551 and 309574	1	6	234983	MANIFOLD, air control	1
	246024	PROPORTIONER, E-XP1, Reactor; 230V 1 phase; used on 247165; see manuals 309551 and 309574	1	7	109126	HOSE, air; buna-N; 1/4 npt (mbe); 10 ft (3.05 m)	3
	246028	PROPORTIONER, E-XP2, Reactor; 230V 1 phase; used on 247166; see manuals 309551 and 309574	1	8	109124	HOSE, air; buna-N; 1/4 npt (mbe); 4 ft (1.2 m)	1
2	246679	HOSE, heated; 50 ft (15.2 m); see manual 309572	1	9	246122	MODULE, interface, data reporting (not shown; installed at factory)	1
3	246055	HOSE, whip, heated; 10 ft (3.05 m); see manual 309572	1	10	208536	COUPLER, quick disconnect, air	3
4	246100	SPRAY GUN, Fusion, air purge; with AR2929 mix chamber; used on 246641, 247165, and 249501; see manual 309550	1	11	169969	FITTING, quick disconnect, air	1
	246101	SPRAY GUN, Fusion, air purge; with AR4242 mix chamber; used on 234984, 247166, and 249502; see manual 309550	1	12	246477	KIT, return tube; see manual 309852	2
				13	H45010	HOSE, fluid; nylon; 1/2 in. (13 mm) ID; 1/2 npsm (fbe); 10 ft (3.05 m)	2
				14	162449	NIPPLE, reducing; 1/2 x 1/4 npt	2
				16	217382	HOSE, fluid; 3/4 npt (mbe); 3/4 in. (19 mm) ID; 10 ft (3.05 m); nylon	2
				17	157785	UNION, swivel; 3/4 npt(m) x 3/4 npsm(f)	2
				18	113344	UNION, swivel; 1/2 npt(m) x 3/4 npsm(f)	2



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This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Phone: 612-623-6921 **or Toll Free:** 1-800-328-0211 **Fax:** 612-378-3505

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MM 310815

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Printed in USA 310815C

4/2006