

Instructions – Parts List

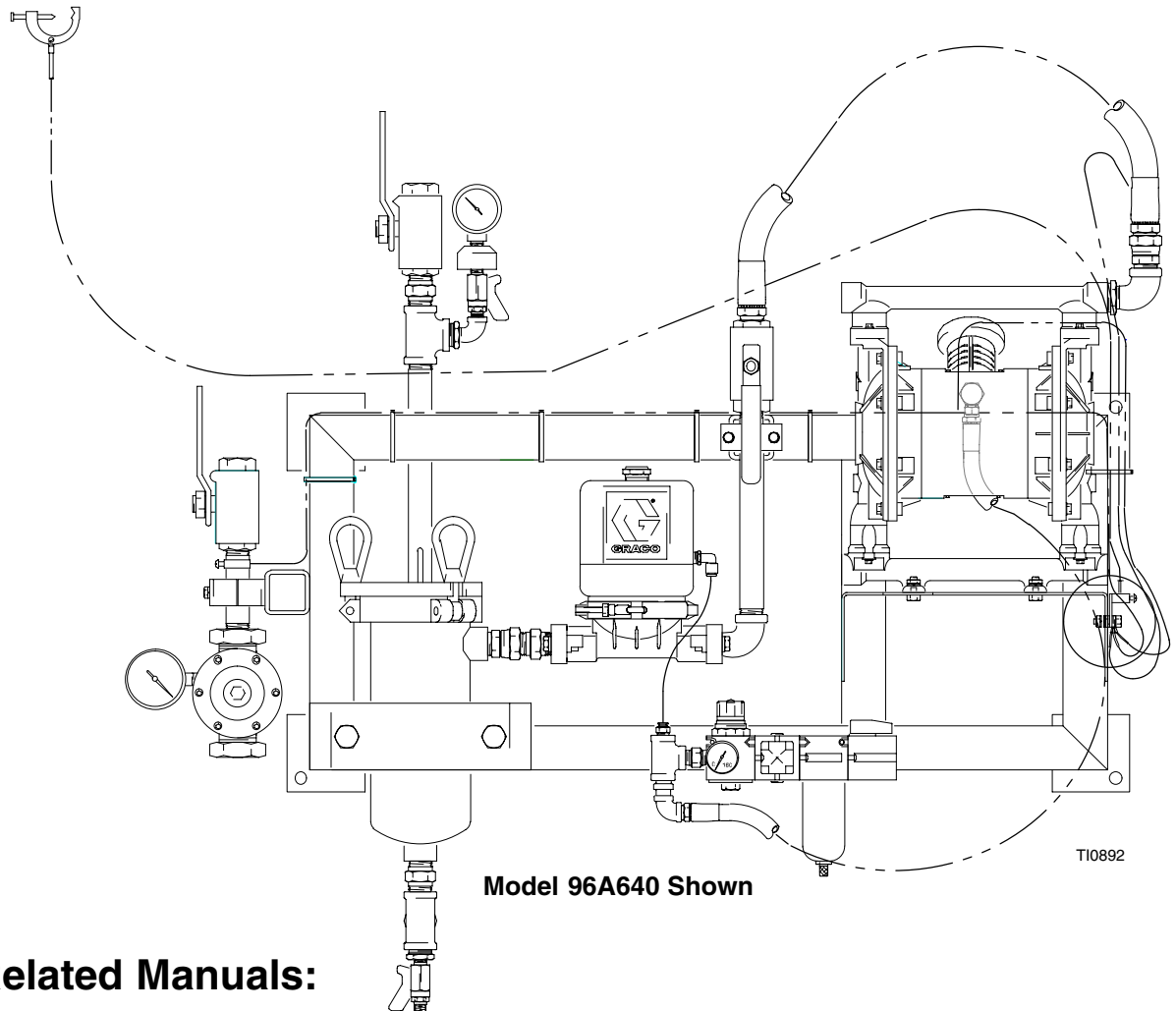


WALL MOUNT OR FLOOR STAND

1:1 Ratio, Husky® Circulation Packages

310563 Rev.B

Refer to page 2 for the Table of Contents and a List of Models.



Related Manuals:

307107 Fluid Regulator

308178 Surge Tanks

308479 1:1 Husky 1040 Pumps



Read warnings and instructions.

See page 2 for table of contents and list of models.

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List of Models

Model	Pump	Description – Pump Model	Ratio	Maximum Fluid Working Pressure	Maximum Pump Air Input Pressure	Parts Page
96A639	Husky	Left Hand Pump Mount Stainless Steel 1040	1:1	100 psi (0.7 MPa, 7 bar)	100 psi (0.7 MPa, 7 bar)	18
96A640	Husky	Right Hand Pump Mount Stainless Steel 1040	1:1	100 psi (0.7 MPa, 7 bar)	100 psi (0.7 MPa, 7 bar)	18

Symbols

Warning Symbol



This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol



This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

WARNING



INSTRUCTIONS

EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to rupture or malfunction and result in serious injury.

- This equipment is for professional use only.
- Read all instruction manuals, tags, and labels before operating the equipment.
- Use the equipment only for its intended purpose. If you are uncertain about usage, call your Graco distributor.
- Do not alter or modify this equipment. Use only genuine Graco parts and accessories.
- Check equipment daily. Repair or replace worn or damaged parts immediately.
- Do not exceed the maximum working pressure stated on the equipment or in the **Technical Data** for your equipment. Do not exceed the maximum working pressure of the lowest rated component in your system.
- Use fluids and solvents which are compatible with the equipment wetted parts. Refer to the **Technical Data** section of all equipment manuals. Read the fluid and solvent manufacturer's warnings.
- Route hoses away from traffic areas, sharp edges, moving parts, and hot surfaces. Do not expose Graco hoses to temperatures above 180°F (82°C) or below -40°F (-40°C).
- Wear hearing protection when operating this equipment.
- Do not lift pressurized equipment.
- Comply with all applicable local, state, and national fire, electrical, and safety regulations.



PRESSURIZED EQUIPMENT HAZARD

Spray from the gun, hose leaks, or ruptured components can splash fluid in the eyes or on the skin and cause serious injury.

- Do not point the gun at anyone or at any part of the body.
- Do not stop or deflect leaks with your hand, body, glove or rag.
- Follow the **Pressure Relief Procedure** on page 9 whenever you: are instructed to relieve pressure; stop spraying; clean, check, or service the equipment; and install or clean the spray tip.
- Tighten all fluid connections before operating the equipment.
- Check the hoses, tubes, and couplings daily. Replace worn, damaged, or loose parts immediately. Permanently coupled hoses cannot be repaired; replace the entire hose.

WARNING



MOVING PARTS HAZARD

Moving parts, such as the air motor piston, can pinch or amputate your fingers.

- Keep clear of all moving parts when starting or operating the pump.
- Before servicing the equipment, follow the **Pressure Relief Procedure** on page 9 to prevent the equipment from starting unexpectedly.



FIRE AND EXPLOSION HAZARD

Improper grounding, poor ventilation, open flames or sparks can cause a hazardous condition and result in a fire or explosion and serious injury.

- Ground the equipment and the object being sprayed. Refer to **Grounding** on page 8.
- If there is any static sparking or you feel an electric shock while using this equipment, **stop spraying immediately**. Do not use the equipment until you identify and correct the problem.
- Provide fresh air ventilation to avoid the buildup of flammable fumes from solvents or the fluid being sprayed.
- Keep the spray area free of debris, including solvent, rags, and gasoline.
- Electrically disconnect all equipment in the spray area.
- Extinguish all open flames or pilot lights in the spray area.
- Do not smoke in the spray area.
- Do not turn on or off any light switch in the spray area while operating or if fumes are present.
- Do not operate a gasoline engine in the spray area.



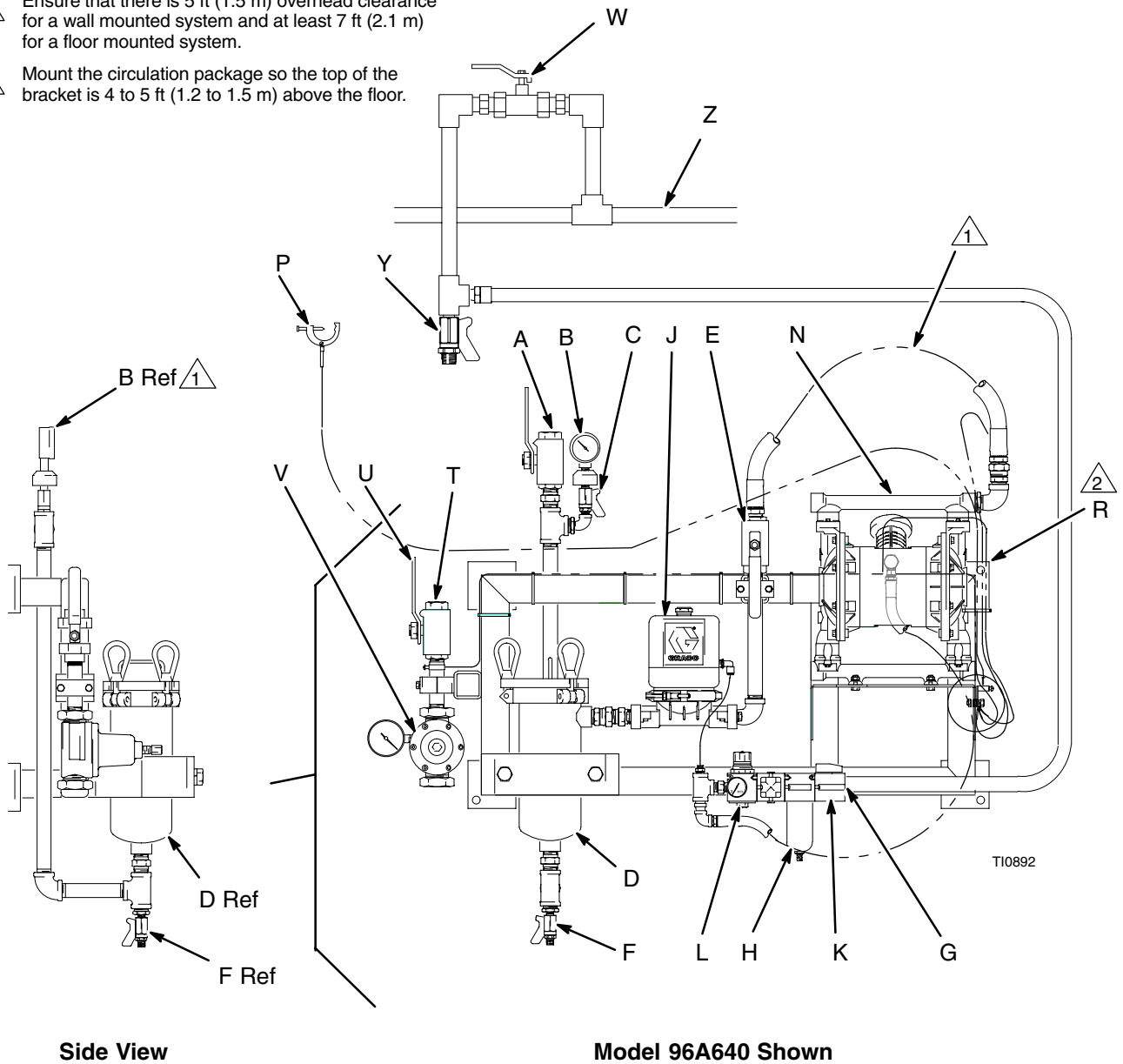
TOXIC FLUID HAZARD

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, or swallowed.

- Know the specific hazards of the fluid you are using.
- Store hazardous fluid in an approved container. Dispose of hazardous fluid according to all local, state and national guidelines.
- Always wear protective eyewear, gloves, clothing and respirator as recommended by the fluid and solvent manufacturer.

Component Identification

- 1 Ensure that there is 5 ft (1.5 m) overhead clearance for a wall mounted system and at least 7 ft (2.1 m) for a floor mounted system.
- 2 Mount the circulation package so the top of the bracket is 4 to 5 ft (1.2 to 1.5 m) above the floor.



KEY

A Fluid Outlet	J Fluid Surge Tank	U Fluid Return Valve
B Fluid Gauge and Dampener	K Air Motor Master Air Valve	V Fluid Regulator and Gauge
C Fluid Gauge Ball Valve	L Air Regulator and Gauge	W Bleed-type Master Air Valve (not supplied)
D Fluid Filter	N Pump	Y Air Line Drain Valve (not supplied)
E Filter Ball Valve	P Ground Wire	Z Facility Air Supply
F Fluid Drain Valve	R Wall Mount Frame	
G Air Supply Inlet	T Fluid Return	
H Air Filter		

Fig. 1

Setup

WARNING

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

Site Preparation

Fig. 1. **Relieve system pressure.** For installing any one of the packages listed in this manual, select a site with at least 5 ft (1.5 m) overhead clearance for the wall mounted systems and at least 7 ft (2.1 m) for the floor mounted systems.

Ensure that the wall is strong enough to support the weight of the circulation package and accessories, fluid, hoses, and stress caused during pump operation.

Ensure that you have an adequate compressed air supply.

Bring an air supply line from the facility air supply (Z) to the circulation package location. Be sure all air lines are properly sized and pressure-rated for the system. Use only electrically conductive hoses. The air hose should have a 3/8 npt(m) thread.

Install a bleed-type shutoff valve (W) in the air line to isolate the air line components for servicing. Install a moisture trap and drain valve (Y) to help remove moisture and contaminants from the compressed air supply.

Keep the site clear of any obstacles or debris that could interfere with the operator's movement.

Have a grounded, metal pail available for use when flushing the system.

Supplied Components

Refer to Fig. 1.

WARNING

A bleed-type master air valve (K) and a fluid drain valve (F) are supplied. These components help reduce the risk of serious injury, including splashing of fluid in the eyes or on the skin, and injury from moving parts if you are adjusting or repairing the pump.

The bleed-type master air valve relieves air trapped between this valve and the pump after the air is shut off. Trapped air can cause the pump to cycle unexpectedly.

The fluid drain valve assists in relieving fluid pressure in the displacement pump, fluid filter, hose, and gun. Triggering the gun to relieve pressure may not be sufficient.

- **The bleed-type master air valve (K)** is required in your system to relieve air trapped between it and the air motor when the valve is closed (see the preceding **WARNING**).
- **The fluid drain valve (F)**, is mounted on the bottom of the fluid filter bowl. The fluid drain valve is required in your system to relieve fluid pressure in the displacement pump, fluid filter, hose, and gun. (see the preceding **WARNING**).
- **The pump air filter (H)** includes an air filter with a 40 micron polypropylene element, to remove harmful dirt and moisture from the compressed air supply.
- **The pump air regulator and gauge (L)** controls pump speed and outlet pressure by adjusting the air pressure to the pump. The gauge provides a readout of air pressure to the pump. See manual for further details.
- **The pump (N)**, circulates fluid throughout the system. See pump manual for further details.
- Fluid is supplied to the pump through the **fluid outlet (A)**. Fluid pressure is monitored by the two **fluid gauges (B)**.
- **The fluid filter (D)** includes a 60 mesh (250 micron) stainless steel element to filter particles from the fluid as it leaves the pump.
- **The fluid surge tank (J)** protects against surges in the fluid lines during gun use and system operation.
- **The fluid regulator and gauge (V)** controls fluid inlet pressure. The gauge provides a readout of fluid pressure at the inlet. See regulator manual for further details.
- Fluid is returned from the circulation package to the system through the **fluid return valve (U)**.

Setup

⚠ WARNING

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

Wall Mount installation of the Circulation Package

Fig. 1. The circulation package consists of the pump mounted on the wall mount frame. Also on the wall mount frame are air filter, master air valve, air controls, surge tank, fluid filter, and plumbing.

NOTE: Ensure that there is 5 ft (1.5 m) overhead clearance for a wall mounted system.

NOTE: Refer to Fig. 1, and to the Dimension drawing on page 22 and the Mounting Hole Layout on page 23.

1. **Relieve system pressure** prior to installation of circulation package. Follow **Pressure Relief Procedure** on page 9.
2. Ensure that wall is strong enough to support weight of circulation package, accessories, fluid plumbing, and stress caused during pump operation.
3. Using capable hoist, position wall mount frame (R) so that the top edge is 4 to 5 ft (1.2 to 1.5 m) above floor. Check that wall mount frame is level. Mark four holes on wall for each of four wall mount feet.
4. Drill holes where marked on wall.

⚠ WARNING

The wall mount frame (R) must be bolted to the wall. Do not simply hang the wall mount frame. Failure to do so may cause circulation package to fall causing equipment damage or personal injury.

5. Using capable hoist, lift circulation package back into position. Bolt wall mount frame (R) to wall. Use 1/2 in. bolts and washers to mount circulation package to wall. Use bolts that are long enough to keep wall mount frame from vibrating during operation.

Connect the Fluid Lines

Fig. 1. Connect system fluid supply line to the circulation package at fluid supply inlet (A). Close filter ball valves (E) to isolate the circulation package from the main fluid supply line.

Connect circulation package to the system fluid return line at fluid return outlet (T). Close fluid return valve (U) to isolate the circulation package from the main fluid return line.

Connect the Air Line

Fig. 1. Bring an air supply line from the facility air supply (Z) to the circulation package location. Be sure all air lines are properly sized and pressure-rated for the system. Use only electrically conductive hoses. Air hose should have a 3/8 npt(m) thread.

Install a bleed-type shutoff valve (W) in the air line to isolate the air line components for servicing. Install a moisture trap and drain valve (Y) to help remove moisture and contaminants from the compressed air supply.

Using the Quick Connectors

Fig. 2. To open a quick connector (A), loosen the captive screw (B) and open the connector. Slide the desired component into or out of the connector, close, and tighten the screw.

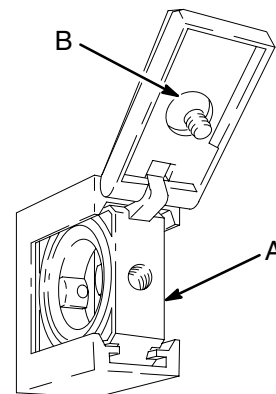


Fig. 2

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Setup

Grounding

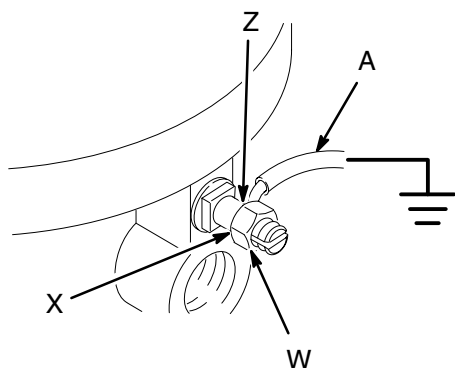
WARNING



FIRE AND EXPLOSION HAZARD

Before operating the circulation package, ground the system as explained below. Also read the section **FIRE AND EXPLOSION HAZARD** on page 4.

1. *Pump*: use the ground wire and clamp (A, supplied). See Fig. 3. Loosen the grounding lug locknut (W) and washer (X). Insert one end of the ground wire (A) into the slot in lug (Z) and tighten the locknut securely. Connect the ground clamp to a true earth ground.



0720

Fig. 3

2. *Air and fluid hoses*: use only electrically conductive hoses.
3. *Air compressor*: follow manufacturer's recommendations.
4. *Spray gun*: ground through connection to a properly grounded fluid hose and pump.
5. *Fluid supply container*: follow your local code.
6. *Object being sprayed*: follow your local code.
7. *Solvent pails used when flushing*: follow your local code. Use only metal pails, which are conductive, placed on a grounded surface. Do not place the pail on a nonconductive surface, such as paper or cardboard, which interrupts the grounding continuity.
8. *To maintain grounding continuity when flushing or relieving pressure*, hold a metal part of the spray gun firmly to the side of a grounded *metal* pail, then trigger the gun.

Operation

Pressure Relief Procedure

WARNING

PRESSURIZED EQUIPMENT HAZARD

The system pressure must be manually relieved to prevent the system from starting or spraying accidentally. To reduce the risk of an injury from accidental spray from the gun, splashing fluid, or moving parts, follow the **Pressure Relief Procedure** whenever you:

- are instructed to relieve the pressure,
- stop spraying,
- check or service any of the system equipment,
- or install or clean the spray nozzle.

1. Fig. 4. Relieve the pressure of the entire system following applicable system pressure relief procedures. Ensure that system pressure is relieved before proceeding with step 2.
2. Close the red-handled bleed-type master air valve (W, required in your system).
3. Trigger the gun at the last gun station to relieve fluid pressure. Maintain firm metal-to-metal contact between the gun and a grounded waste pail. Repeat for all gun stations.

4. Open the fluid drain valve (25) to relieve fluid pressure which may be trapped in the pump, plumbing, or hose.

If you suspect that pressure is not fully relieved after following the steps above, wrap a fitting near the pump outlet with a rag, and slowly and carefully loosen the fitting to relieve pressure. Be careful to protect your eyes from splashing.

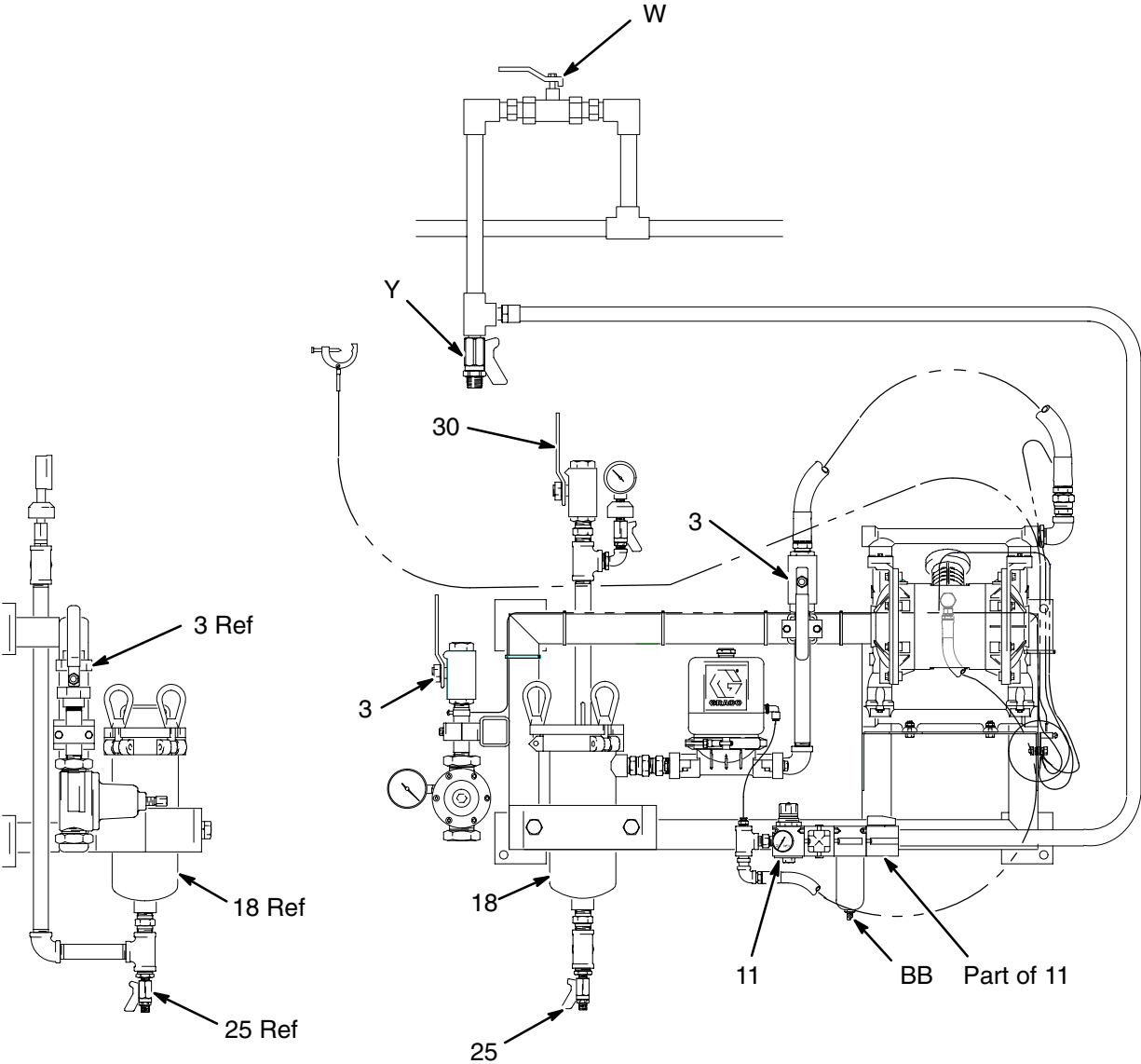
Flush the Circulation Package Before First Use

WARNING

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** at left.

The circulation package is tested with lightweight oil, which is left in to protect the circulation package parts. If the fluid you are using may be contaminated by the oil, flush it out with a compatible solvent. See **Flushing** on page 12.

Operation



Side View

Model 96A640 Shown

Fig. 4

Operation

Starting and Adjusting the Pump

1. Fig. 4. Open all fluid shutoff valves (3–two) (30).
2. Open the spray gun at the last gun station and keep it open while starting the pump.
3. Open the bleed-type master air valves (W, part of 11).
4. Slowly open air regulator (11) until the pump starts. The air regulator controls the pump speed and fluid outlet pressure.
5. Adjust the fluid pressure to the lowest setting necessary to get the desired results. Higher pressures may not improve the spray pattern and will cause premature component wear. Use the air regulator (11) to adjust the pump speed and fluid pressure until the spray is completely atomized.
6. To adjust the spray pattern, follow the complete instructions in your gun manual.
7. When you have achieved the desired spray pattern, release the gun trigger. The pump will continue to cycle as long as air is supplied.
8. One at a time, open any other guns in the system to purge air from the lines.

NOTE: In a circulating system, the pump will continue to cycle as long as air is supplied. In a direct supply system, the pump starts when the gun is opened, and stops when the gun is closed.

WARNING

COMPONENT RUPTURE HAZARD



To reduce the risk of overpressurizing your system, which could cause component rupture and serious injury, *never exceed the specified maximum air input pressure to the pump* (see **Technical Data** on page 20).

CAUTION

Do not allow the pump to run dry. It will quickly accelerate to a high speed, causing damage. If your pump is running too fast, stop it immediately and check the fluid supply. If the container is empty and air has been pumped into the lines, refill the container and prime the pump and the lines, or flush and leave it filled with a compatible solvent. Eliminate all air from the fluid system.

Shutdown

WARNING

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Relieve the pressure.


NOTE: If the system will remain inactive for an extended period, flush with a compatible solvent before shutting down. See **Flushing** on page 12.

Maintenance

Preventive Maintenance Schedule

The operating conditions of your particular system determine how often maintenance is required. Establish a preventive maintenance schedule by recording when and what kind of maintenance is needed, and then determine a regular schedule for checking your system.

Flushing

**WARNING**



**FIRE AND EXPLOSION HAZARD**
Before flushing, read the section **FIRE AND EXPLOSION HAZARD** on page 4. Be sure the entire system and flushing pails are properly grounded. Refer to **Grounding** on page 8.

Fig. 4. Flush the pump:

- Before the first use
- When changing colors or fluids
- Before fluid can dry or settle out in a dormant pump (check the pot life of catalyzed fluids)
- Before storing the pump.

Flush with a fluid that is compatible with the fluid you are pumping and with the wetted parts in your system. Check with your fluid manufacturer or supplier for recommended flushing fluids and flushing frequency.


**WARNING**

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Fig. 4. Relieve the pressure.

2. Remove the air cap and spray tip from the gun. See the gun manual.
3. Fig. 4. Remove the filter element from the fluid filter (18). Reinstall the filter bowl.
4. Hold a metal part of the gun firmly to the side of a grounded *metal* pail.
5. Start the pump. Always use the lowest possible fluid pressure when flushing.
6. Trigger the gun. Flush the system until clear solvent flows from the gun.
7. Release the gun trigger and lock the trigger safety. The pump will continue to cycle as long as air is supplied.
8. Direct drain hose into a waste container. Continue flushing until clear fluid comes from the hose.
9. Relieve the pressure.
10. Clean the air cap, spray tip, and fluid filter element separately, then reinstall them.

Fluid Filter Service

**WARNING**

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

1. Fig. 4. Relieve the pressure.
2. Replace the fluid filter as required to maximize filtering efficiency and to avoid excessive pressure drop.
3. Close filter ball valves (3–two). Open filter drain valve (25) and partially loosen filter top to allow fluid in filter to drain into waste container.
4. Install new filter, close filter drain valve (25) and open filter ball valves (3–two).

Maintenance

Air Filter Service

1. Fig. 4. Every day, drain contaminants from the bowl before reaching the baffle level by opening the drain at the bottom of the bowl (BB).

WARNING

To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** on page 9.

2. Clean the air filter regularly to maximize filtering efficiency and to avoid excessive pressure drop. Fully relieve pressure to remove the bowl (BB).
3. Clean the filter element and bowl using household soap and water or denatured alcohol. Use compressed air to blow out the filter body. Blow the filter element out from the inside.
4. Clean the sight glass thoroughly. Do not leave solvent residue in the sight glass as it may attack or weaken the glass. If the sight glass appears damaged, replace it immediately.

Troubleshooting

WARNING



To reduce the risk of serious injury whenever you are instructed to relieve pressure, always follow the **Pressure Relief Procedure** (page 9).

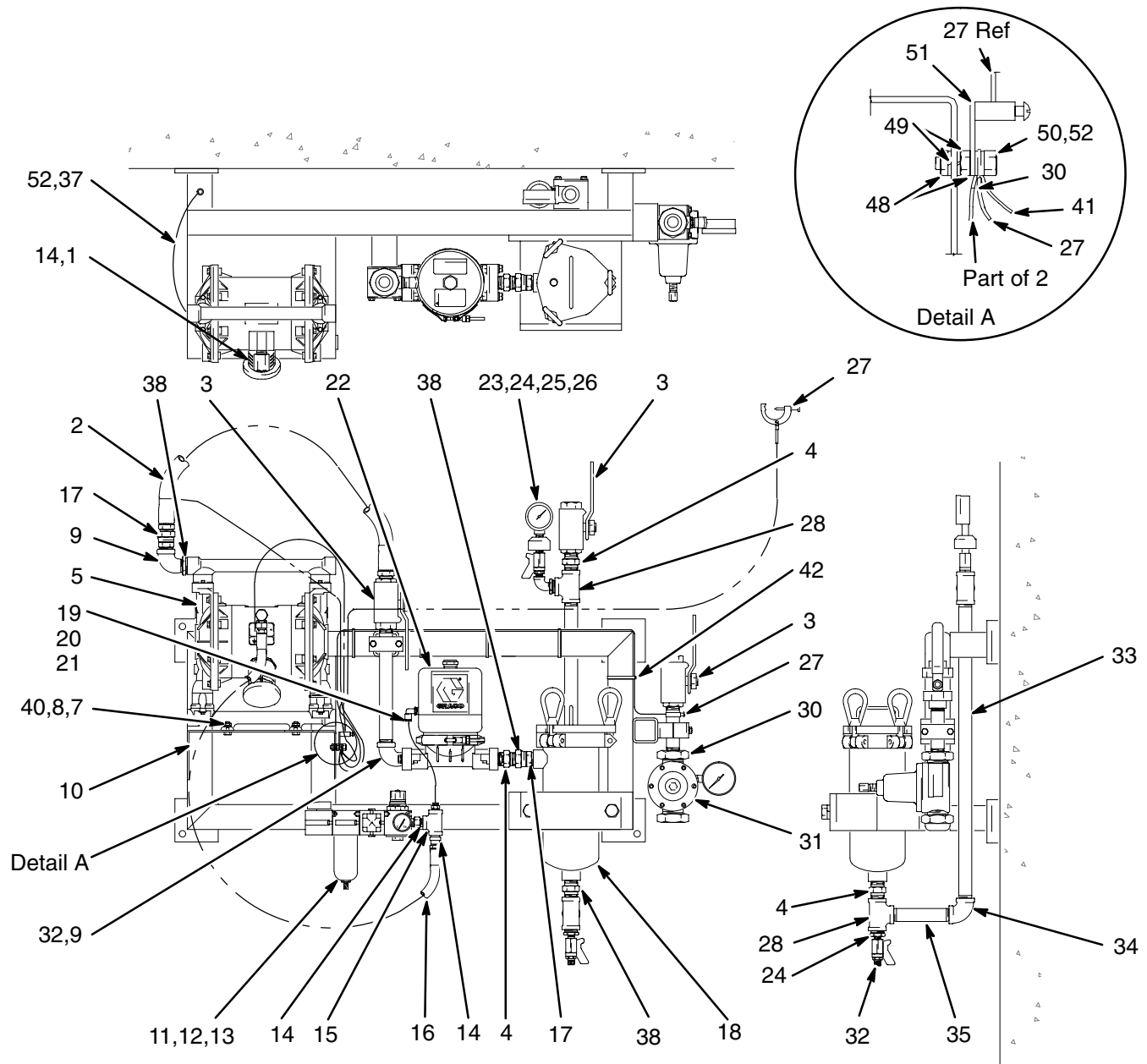
For pump service see pump manual.

Problem	Cause(s)	Solution(s)
Pump output low on both strokes	Restricted air lines	Clear any obstructions; be sure all valves are open; increase pressure.
	Empty fluid supply	Refill and reprime pump.
	Clogged fluid outlet line, valves, etc.	Clear.
	Worn balls/seats	Replace all seats. See pump manual.
Pump output low on only one stroke	Held open or worn check valve	Check and repair. See pump manual.
No output	Improperly installed ball check valves	Check and correct. See pump manual.
Pump operates erratically	Exhausted fluid supply	Refill and reprime pump.
	Held open or worn check valves	Check and repair. See pump manual.
Pump does not operate	Restricted air or hydraulic power supply lines	Clear any obstructions; be sure all shut-off valves are open; increase pressure.
	Exhausted fluid supply	Refill and reprime pump.
	Clogged fluid outlet line, valves, etc.	Clear.

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Parts

Left Hand Mount Model: 96A639
1:1 Ratio, Husky Pump



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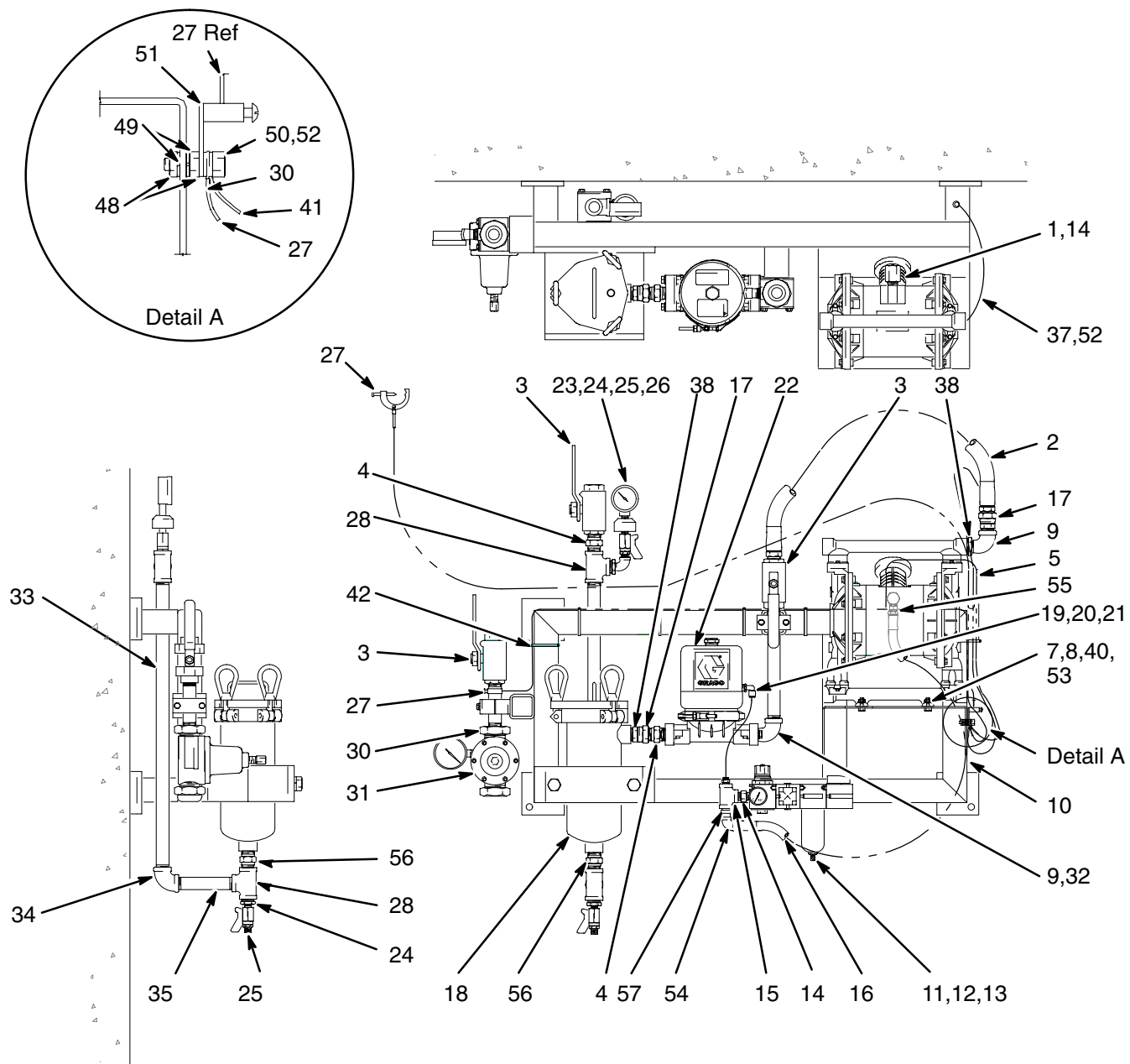
Parts

Left Hand Mount Model: 96A639 1:1 Ratio, Husky Pump

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	161037	FITTING, union, adapter	1	23	516036	FITTING, elbow	1
2	221170	HOSE, coupled, 3 ft	1	24	516308	FITTING, bushing, reducer, sst	2
3	51B480	VALVE, ball, sst, 3/4 npt	2	25	237528	VALVE, ball	2
4	510073	FITTING, nipple, hex	3	26	515571	GAUGE	1
5	D74311	PUMP, 1:1 Husky 1040 See 308479 for parts	1	27	237569	GROUND WIRE ASSY, 25 ft	2
7	515756	NUT, hex, sst	8	28	515961	FITTING, tee, 3/4"	2
8	515422	WAHER, lock, sst	4	30	101896	TERMINAL, ring	1
9	515721	FITTING, elbow, 90°, street	2	31	241207	REGULATOR KIT, repair See 307107 for parts	1
10	618233	FRAME, 1040 Husky, left hand	1	32	C19623	FITTING, nipple	1
11	51B573	CONTROL, air	1	33	51B386	FITTING, nipple, sst	1
12	C19986	SCREW, cap, soc hd	2	34	516011	FITTING, elbow, 90°, sst	1
13	100020	WASHER, lock	2	35	51B385	FITTING, nipple	1
14	156849	NIPPLE, pipe	3	37	100036	SCREW, machine, rd hd	1
15	101498	TEE, pipe	1	38	516291	FITTING, bushing, reducer, sst	3
16	205169	HOSE, coupled	1	40	100450	SCREW, cap, hex hd	4
17	515974	FITTING, adapter, straight swivel	2	41	220089	CONDUCTOR, ground	1
18	96A504	FILTER	1	42	112278	WRAP, tie, electrical	6
19	C19391	FITTING, elbow	1	48	100166	NUT, full, hex	1
20	C12191	TUBING, 1/4"	12 in.	49	100718	WASHER	2
21	C19401	FITTING, tube, male	1	50	115248	SCREW, cap, hex hd	1
22	224894	SUPPRESSOR, surge, sst, teflon See 308178 for parts	1	51	111460	CONNECTOR, electrical, ground	1
				52	100086	WASHER, plain	2

Parts

Right Hand Mount Model: 96A640
1:1 Ratio, Husky Pump



T10892

Parts

Right Hand Mount Model: 96A640 1:1 Ratio, Husky Pump

Ref No.	Part No.	Description	Qty	Ref No.	Part No.	Description	Qty
1	161037	FITTING, union, adapter	1	26	515571	GAUGE	1
2	221170	HOSE, coupled, 3 ft	1	27	237569	GROUND WIRE ASSY, 25 ft	2
3	51B480	VALVE, ball, sst, 3/4 npt	2	28	515961	FITTING, tee, 3/4"	2
4	510073	FITTING, nipple, hex	3	30	101896	TERMINAL, ring	1
5	D74311	PUMP, 1:1 Husky 1040 See 308479 for parts	1	31	241207	REGULATOR KIT, repair See 307107 for parts	1
7	515756	NUT, hex, sst	8	32	C19623	FITTING, nipple	1
8	515422	WAHER, lock, sst	4	33	51B386	FITTING, nipple, sst	1
9	515721	FITTING, elbow, 90°, street	2	34	516011	FITTING, elbow, 90°, sst	1
10	618234	FRAME, 1040 Husky, right hand	1	35	51B385	FITTING, nipple	1
11	51B573	CONTROL, air	1	37	100036	SCREW, machine, rd hd	1
12	C19986	SCREW, cap, soc hd	2	38	516291	FITTING, bushing, reducer, sst	3
13	100020	WASHER, lock	2	40	100450	SCREW, cap, hex hd	4
14	156849	NIPPLE, pipe	3	41	220089	CONDUCTOR, ground	1
15	101498	TEE, pipe	1	42	112278	WRAP, tie, electrical	6
16	204561	HOSE, coupled	1	48	100166	NUT, full, hex	1
17	515974	FITTING, adapter, straight swivel	2	49	100718	WASHER	2
18	96A504	FILTER	1	50	115248	SCREW, cap, hex hd	1
19	C19391	FITTING, elbow	1	51	111460	CONNECTOR, electrical, ground	1
20	C12191	TUBING, 1/4"	12 in.	52	100086	WASHER, plain	2
21	C19401	FITTING, tube, male	1	53	100527	WASHER, wrought	4
22	224894	SUPPRESSOR, surge, sst, teflon See 308178 for parts	1	54	C38453	FITTING, elbow, reducing	1
				55	158256	UNION, swivel	1
23	516036	FITTING, elbow	1	56	171439	NIPPLE, reducing	1
24	516308	FITTING, bushing, reducer, sst	2	57	111873	NIPPLE, 3/8 npt x 2	1
25	237528	VALVE, ball	2				

Technical Data

Maximum fluid working pressure	100 psi (0.7 MPa, 7 bar)
Maximum air pressure	100 psi (0.7 MPa, 7 bar)
Maximum air consumption	60 scfm
Air consumption at 70 psi/20 gpm	20 scfm (see chart)
Maximum free-flow delivery	42 gpm (159 l/min)
Maximum pump speed	276 cpm
Gallons (Liters) per cycle	0.15 (0.57)
Maximum suction lift	18 ft (5.48 m) wet or dry
Maximum size pumpable solids	1/8 in. (3.2 mm)
* Maximum Noise Level at 100 psi, full flow	89 dBa
* Sound Power Level	100 dBa
* Noise Level at 70 psi and 50 cpm	78 dBa
Maximum operating temperature	150°F (65.5°C); 200°F (93.3°C) for models with Teflon® diaphragms
Air inlet size	3/8" npt(f)
Fluid inlet size	1" npt(f)
Fluid outlet size	3/4" npt(f)
Wetted parts	See pump manual
Non-wetted external parts	aluminum, 302 stainless steel, polyester (labels)

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Geolast® and Santoprene® are registered trademarks of the Monsanto Co.

Kynar® is a registered trademark of Atochem North America, Inc.

Loctite® is a registered trademark of the Loctite Corporation.

* Noise levels measured with the pump mounted on the floor, using Rubber Foot Kit 236452. Sound power measured per ISO Standard 9614-1.

Performance Chart

Test Conditions: Pump tested in water with inlet submerged.

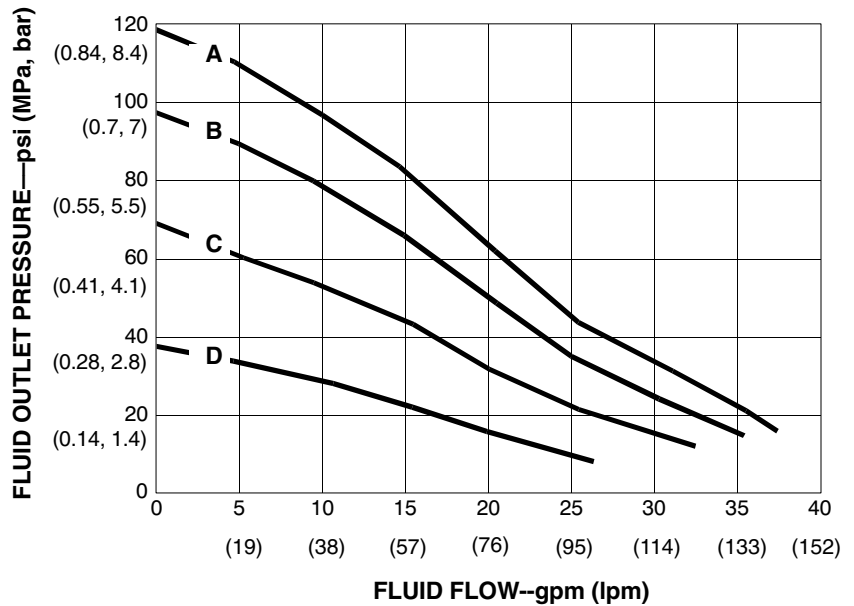
Fluid Pressure Curves

- A** at 120 psi (0.7 MPa, 7 bar) air pressure
- B** at 100 psi (0.7 MPa, 7 bar) air pressure
- C** at 70 psi (0.48 MPa, 4.8 bar) air pressure
- D** at 40 psi (0.28 MPa, 2.8 bar) air pressure

To find Fluid Outlet Pressure

(psi/MPa/bar) at a specific fluid flow (gpm/lpm) and operating air pressure (psi/MPa/bar):

1. Locate fluid flow rate along bottom of chart.
2. Follow vertical line up to intersection with selected fluid outlet pressure curve.
3. Follow left to scale to read fluid outlet pressure.

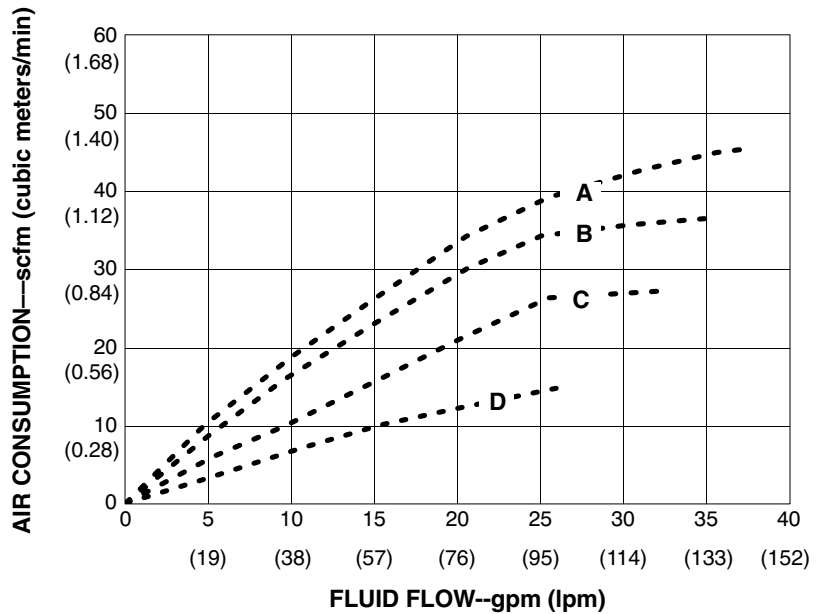


Air Consumption Curves

- A** at 120 psi (0.7 MPa, 7 bar) air pressure
- B** at 100 psi (0.7 MPa, 7 bar) air pressure
- C** at 70 psi (0.48 MPa, 4.8 bar) air pressure
- D** at 40 psi (0.28 MPa, 2.8 bar) air pressure

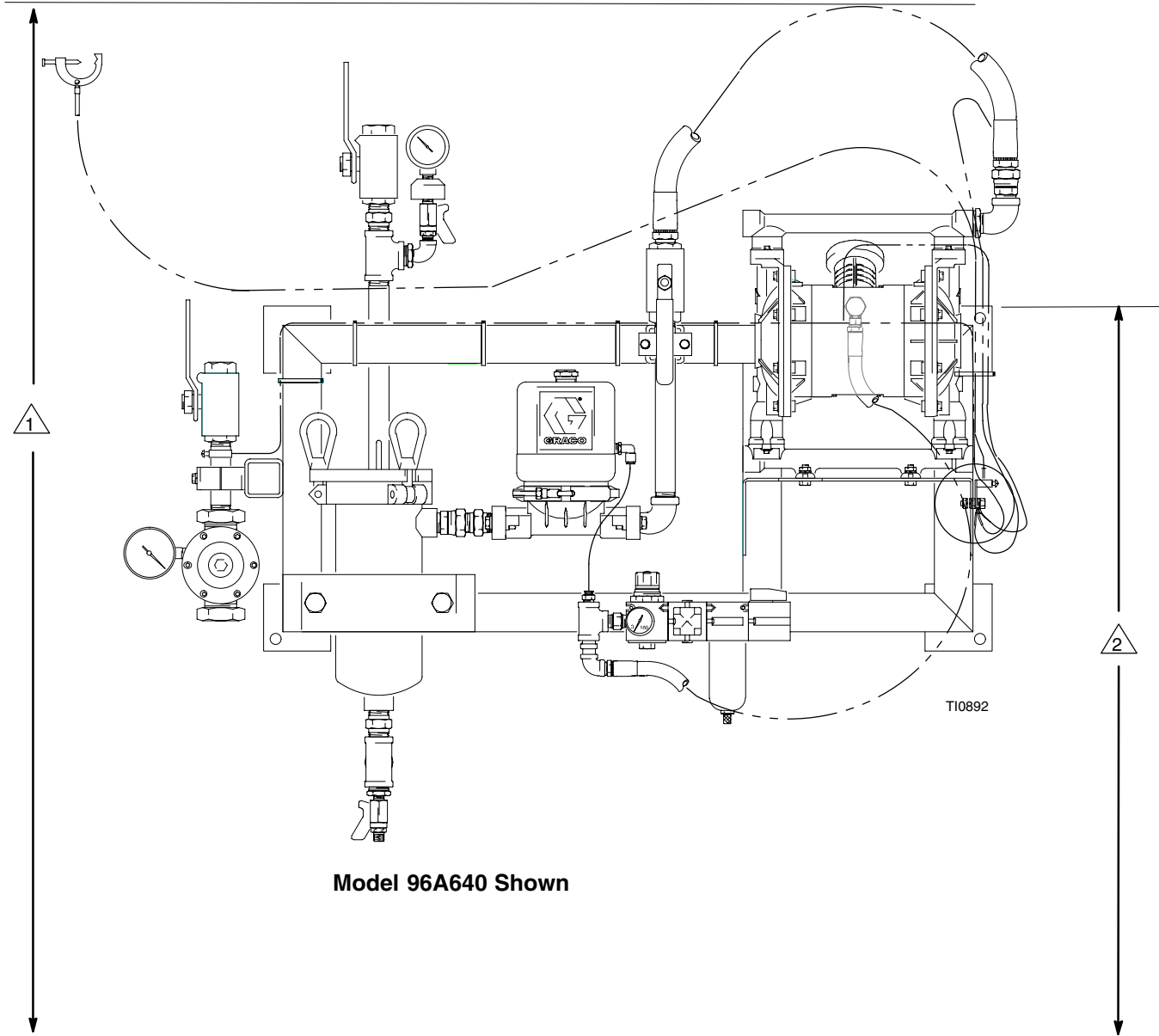
To find Pump Air Consumption (scfm or m³/min) at a specific fluid flow (gpm/lpm) and air pressure (psi/MPa/bar):

1. Locate fluid flow rate along bottom of chart.
2. Read vertical line up to intersection with selected air consumption curve.
3. Follow left to scale to read air consumption.





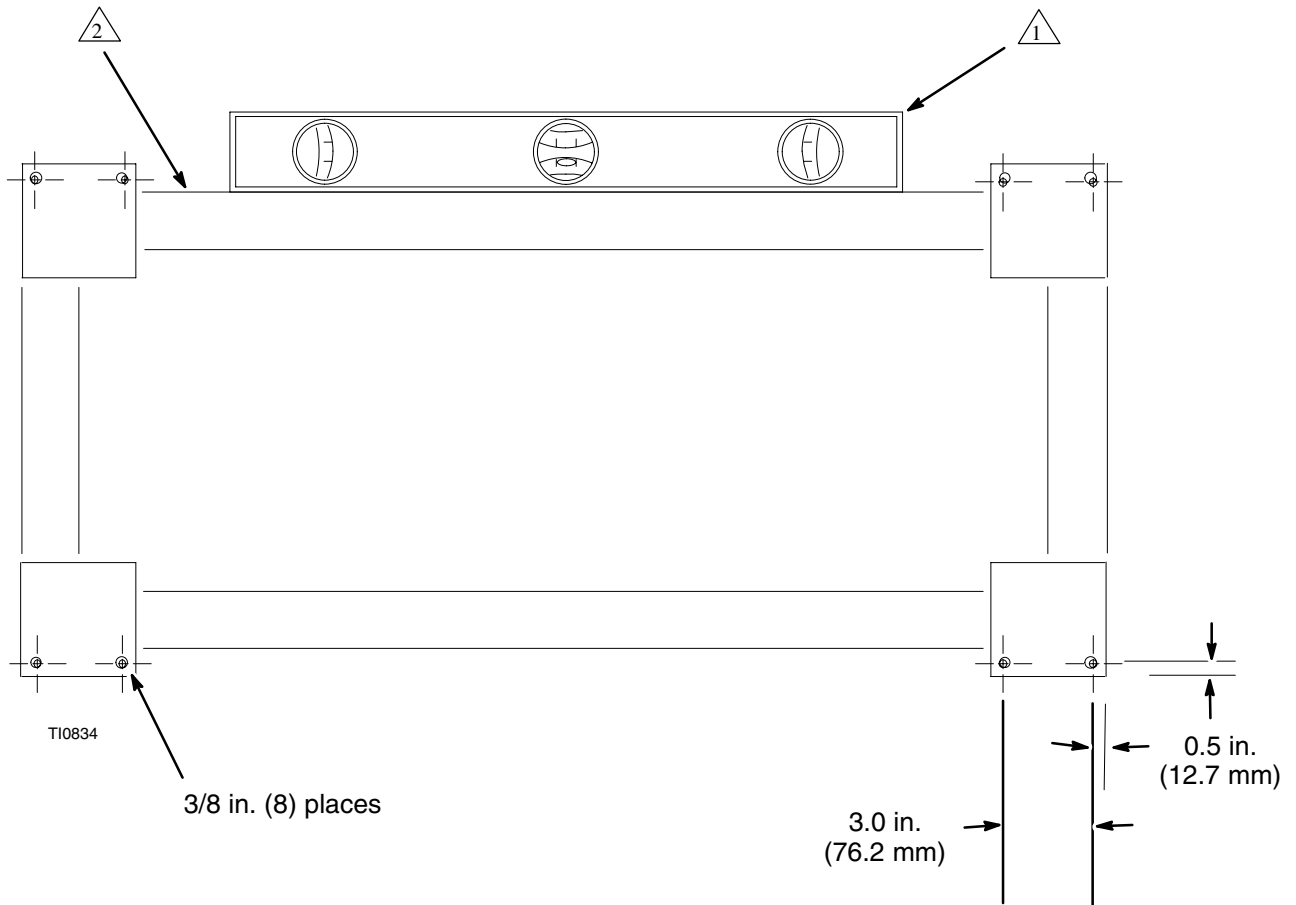
Dimensions

- 1 Ensure that there is 5 ft (1.5 m) overhead clearance for wall mounted systems and at least 7 ft (2.1 m) for floor mounted systems.
- 2 Mount the circulation package so the top of the bracket is 4 to 5 ft (1.2 to 1.5 m) above the floor.



Mounting Hole Layout

-  Check that the wall frame is level before bolting it to the wall.
-  Mount the wall frame so the top edge is 4 to 5 ft (1.2 to 1.5 m) above the floor.



Wall Frame 618233 (parts list item 10)

Graco Standard Warranty

Graco warrants all equipment manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale by an authorized Graco distributor to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

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Graco Information

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