



248113 Transformer Repair Kit

309930 rev.C

For Transformers used on Reactor™ Proportioners


PROVEN QUALITY. LEADING TECHNOLOGY.



Removal

Use FIG. 1 for the following instruction.


WARNING



Repairing this equipment requires access to parts which may cause electric shock or other serious injury if work is not performed properly. Read warnings in Reactor Repair manual. Be sure to shut off all power to the equipment before repairing.

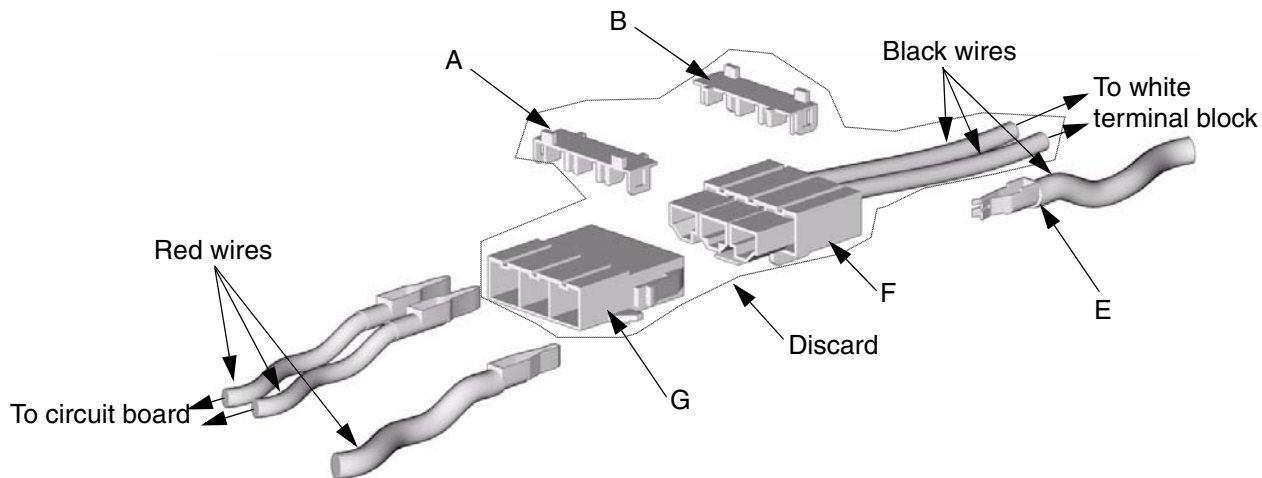
1. Turn main power OFF . Disconnect power supply.

WARNING



Wait 5 min for stored voltage to discharge (E-30 and E-XP2 models only).

2. Remove Reactor front cover.
3. Remove two bolts holding transformer to frame and slide forward for access.
4. Disconnect black, plastic, 3-pin connectors going from back of transformer to circuit board on the left. There are red wires on one side and black on the other.
5. Loosen terminal screws one and two at rear of white terminal block (located at left of transformer wire tap terminal), and pull out black wires coming from back of transformer.



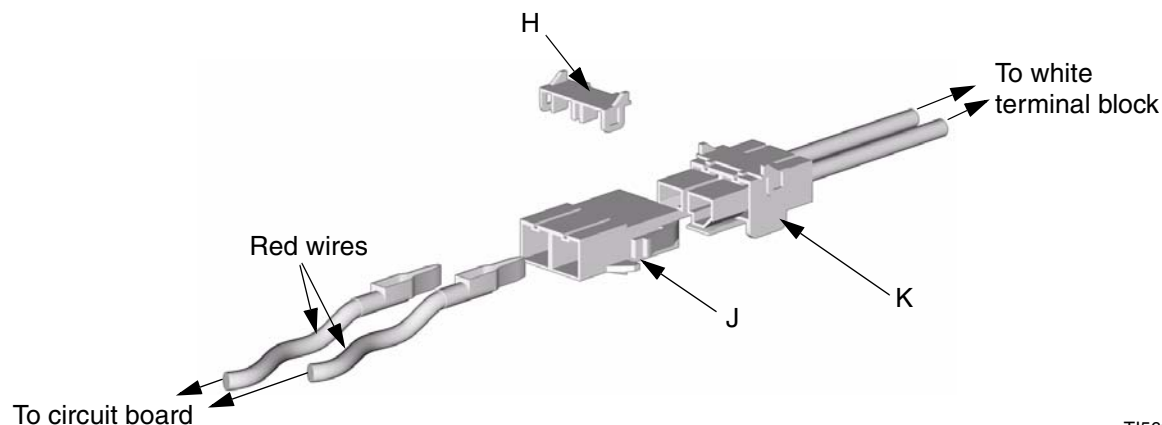
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FIG. 1: Removing transformer

6. From the top left of transformer, remove the two screws and nuts and remove white terminal block.
7. From connector (F), remove and discard clamp (B).
8. From connector (F), remove 8-gauge wire #3 (E).
9. Remove and discard connector (F), wires, and white terminal block.
10. From connector (G), remove and discard clamp (A).
11. From connector (G), remove all three red wires.
12. Discard connector (G).

Installation

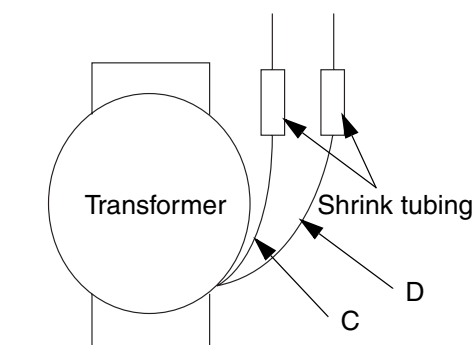
Use FIG. 2 for the following instruction.



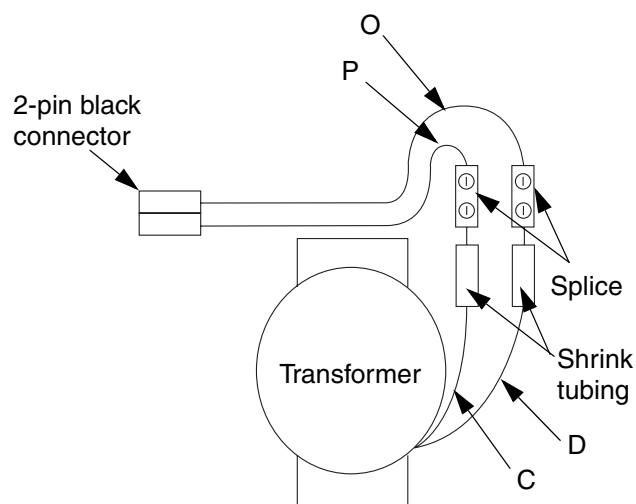
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FIG. 2: Installation of new harness

1. Install 12-gauge red wires #1750 and #1730 into new connector (J).
2. Once pins are inserted, install clamp to hold pins to connector.
3. Cut 2 in. off both wires (O, P).
4. Strip 9/16 in. of insulation with 12-gauge wire stripper.
5. Inspect wires. If not black or in burnt condition, continue to step 6. If wires appear black or in burnt condition, repeat steps 3 and 4. Do not exceed 6 in.
6. Install shrink tubing over both wires.



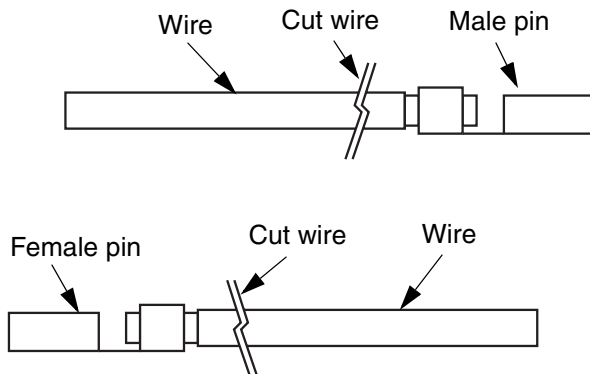
8. Insert wires (O, P) into other end of splice and tighten.



7. Install splice onto the strands of each wire. Tighten screw terminal onto each wire.

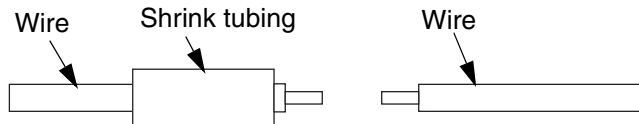
9. Slide shrink tubing over splices.
10. Using a heat gun or hair dryer, heat shrink tubing around splice. If neither is available, wrap entire length of shrink tubing with electrical tape.
11. Connect 2-pin black plastic connectors together.

12. Take larger 8-gauge wires and cut pins from both sides.

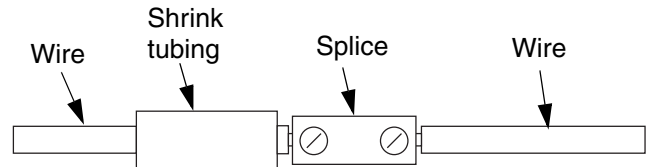


13. Strip 9/16 in. of insulation with 8-gauge wire stripper from both sides.
14. Inspect wires. If not black or in burnt condition, continue to step . If wires appear black or in burnt condition, repeat step 13. Do not exceed 6 in.

15. Install shrink tube over one end.



16. Install splice between the two wires and tighten screws.



17. Slide shrink tube over splice.
18. Using a heat gun or hair dryer, heat shrink tubing around splice. If neither is available, wrap entire length of shrink tubing with electrical tape.
19. Slide transformer back and install bolts to bottom.
20. Replace Reactor front panel.



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