



Refer to manual 309161 for important warnings and information.

INSTRUCTIONS

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## Instructions for Attaching Heated Gun to Heated Hose

For 240 Volt Hot Melt Guns, Model Nos. 245197, 245198, 245199, and 245200

### Connecting the Hose to the Gun

1. Apply PTFE tape to npt side of appropriate adapter (see table below). Screw the adapter onto the gun swivel (C57733), and tighten securely. See Fig. 1.

Part No.	Adapter	Hose Size
116704	1/4 npt x 9/16-18 JIC	-6
116703	1/4 npt x 3/4-16 JIC	-8
116702	1/4 npt x 7/8-14 JIC	-10
116712	1/4 npt x 1 1/16-12 JIC	-12
116765	3/8 npt x 7/8-14 JIC	
116766	3/8 npt x 1 1/16-12 JIC	
117832	3/8 npt x 9/16-18 JIC	
117833	3/8 npt x 3/4-16 JIC	

2. Securely connect the hose to the gun swivel and tighten. Wrap the joint between the swivel and the hose with fiberglass insulation C34137. Secure the connection with fiberglass tape C33049. See Fig. 3.

3. Using a 7/64 in. Allen wrench, screw the two halves of the plastic protective cover (116674) together over the swivel using the four screws. See Fig. 3.



Fig. 2

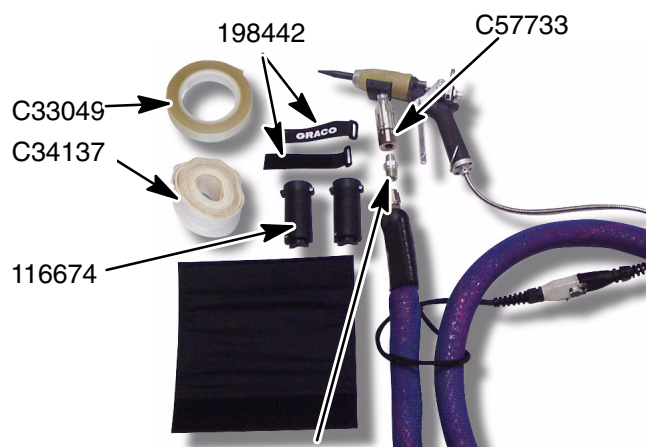


Fig. 1

See Table



Fig. 3

## Connecting the Electrical Cable

1. Wrap the hose cable around the hose one time. Connect the electrical cable from the hose to the gun cable; lock the metal clip on the top of the connector. See Fig. 4.
2. Place the flat side of the cable connection against the hose, making sure the metal clip faces away from the hose. This will prevent damage to the hose from the clip rubbing against it. See Fig. 5.
3. Fasten the Velcro insulation wrap (198422) snugly around the hose. Secure the wrap with two Velcro straps (198442) on the ends of the wrap. See Fig. 6.
4. Fig. 7 shows the completed assembly.



Fig. 4

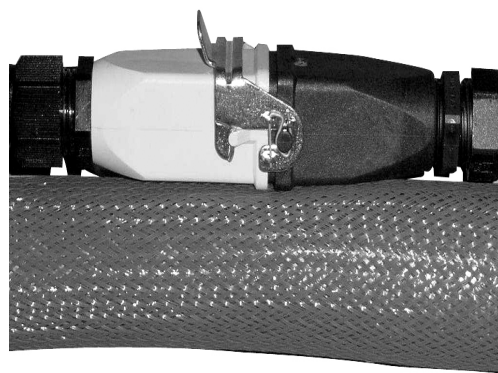


Fig. 5



Fig. 6



Fig. 7

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