

4-Finger Trigger Kit

FOR PRO™ Xs3 AND PRO™ Xs4 ELECTROSTATIC
AIR SPRAY GUNS

309359 rev.A

Part No. 244916

Converts PRO Xs3 and PRO Xs4 Electrostatic Air Spray Guns to a 4-finger trigger design.

Installation

WARNING

Pressurized Equipment Hazard



Before installing this kit, follow the **Pressure Relief Procedure** below to reduce the risk of fire, explosion, electric shock, and splashing of fluid in the eyes or on the skin.

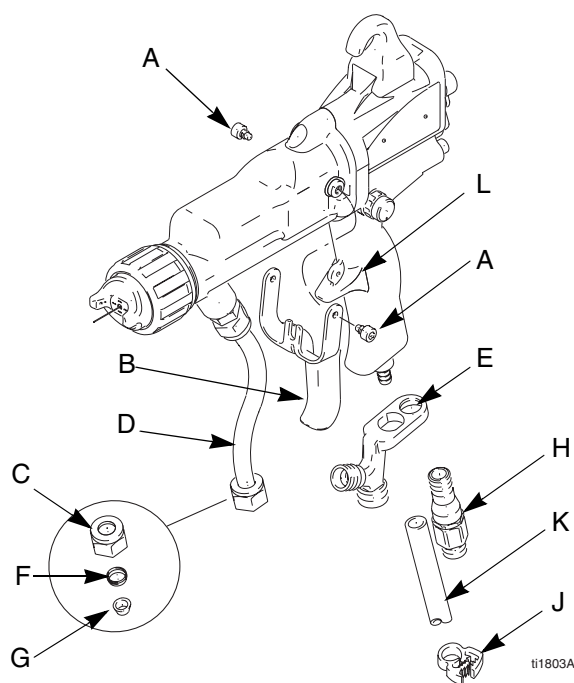
Pressure Relief Procedure

1. Turn the ES ON/OFF valve OFF.
2. Shut off the air and fluid supply to the gun.
3. Trigger the gun into a grounded metal container to relieve the fluid pressure.

Disassembly

1. Relieve the pressure (see left).
2. Remove the air hose and fluid hose from the gun.
3. Loosen the screws (A) and remove the 2-finger trigger (B). See Fig. 1.
4. Loosen the bottom nut (C) of the fluid tube (D) and remove the tube from the gun bracket (E). Do not lose the two ferrules (F, G).
5. Unscrew the air adapter (H) and remove the clamp (J) and air exhaust tube (K). Take the bracket (E) off the gun.
6. Cut or grind off the finger tab (L) from the gun handle to allow room for the 4-finger trigger. **To avoid air leakage, do not cut into the handle.**

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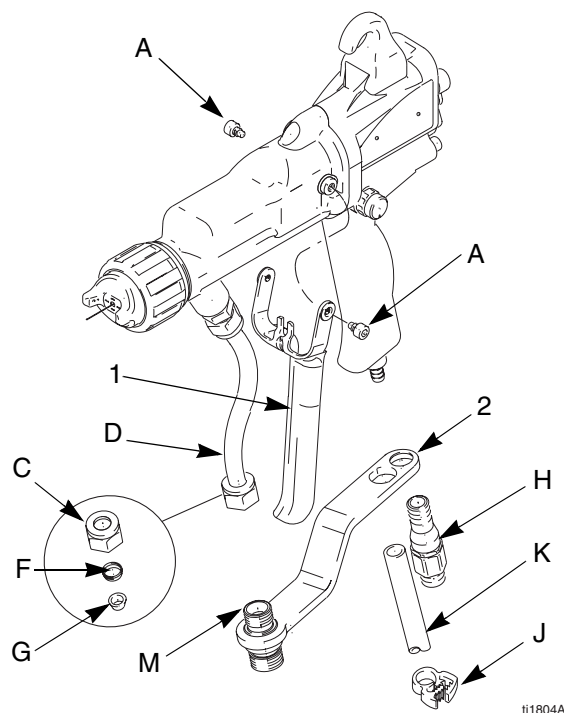
PRO Xs3 Gun Shown

Fig. 1 Remove the 2-Finger Trigger

Install the 4-Finger Trigger Kit

1. Install the 4-finger trigger (1) with the screws (A). See Fig. 2.
2. Position the new bracket (2) on the gun handle. Install the air exhaust tube (K) and clamp (J).
3. Apply high-strength Loctite® to the air adapter (H) threads and install through the bracket (2) and into the gun handle (adapter has left-hand threads). Torque the adapter to 80 in-lb (9 N•m).

Loctite® is a registered trademark of the Loctite Corporation.



PRO Xs3 Gun Shown

Fig. 2. Install the 4-Finger Trigger Kit

244916 Kit Parts List

Ref. No.	Part No.	Description	Qty
1	198059	TRIGGER, 4-finger	1
2	244698	BRACKET	1

All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

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