

Installation Instructions

Form No. 309284

Rev. A



INSTRUCTIONS

For detailed HVLP–Turbine Gun information and warnings see Operating Instructions manual 309317.



This manual contains kit installation instructions only.

Radiator Tip Extension Kit for HVLP–Turbine Guns

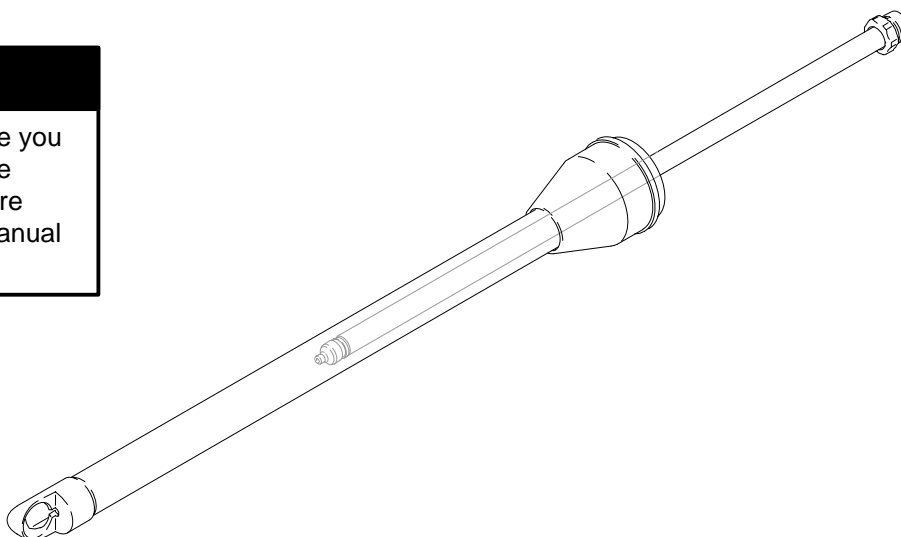
To find your local Graco authorized service center



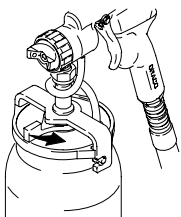
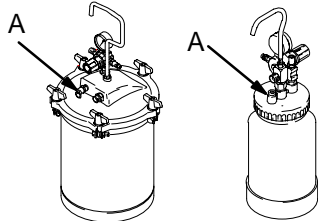
- Call us at 1–800–690–2894
- Visit our website at www.graco.com

Radiator Tip Extension 244138

WARNING

Relieve all fluid pressure in the system before you install, remove, or replace any parts. See the **Pressure Relief Procedure** below or for more information refer to Operating Instructions manual 309317.



 <p>Pressure Relief Procedure</p>	 <p>1. Turn off turbine and air supply to gun.</p>	 <p>2. Unlatch cup</p>	<p>OR</p>  <p>3. Open pressure relief (A) on pot until pressure is completely relieved. Close relief.</p>
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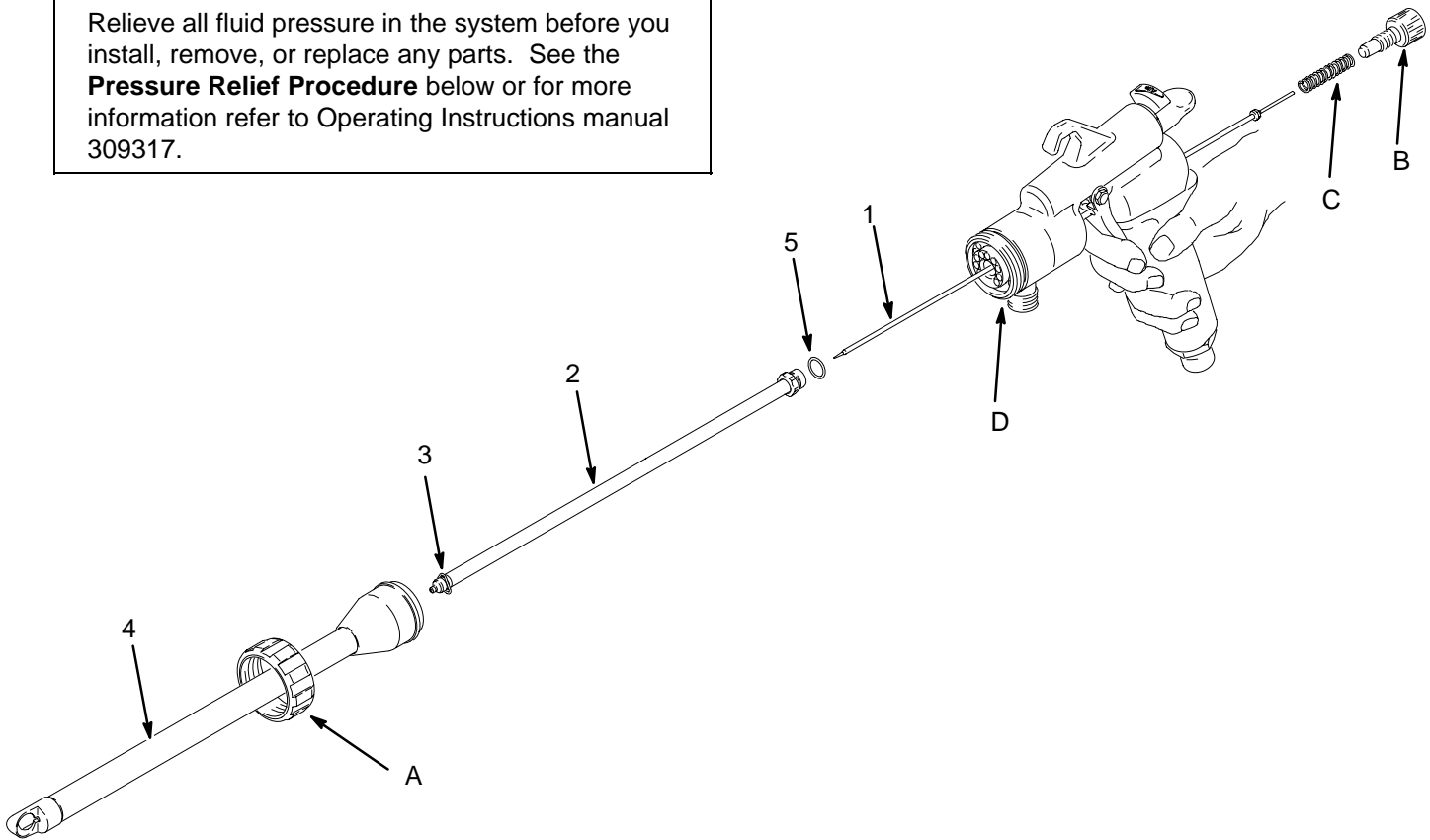
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Radiator Tip Extension Kit

WARNING

Relieve all fluid pressure in the system before you install, remove, or replace any parts. See the **Pressure Relief Procedure** below or for more information refer to Operating Instructions manual 309317.



1. Turn off air supply to gun.
2. Relieve pressure following the **Pressure Relief Procedure** provided on the front of this instruction sheet or in manual 309317.
3. Using your hand, remove air cap retaining ring (A) and air cap housing.
4. **While triggering the gun**, use your hand to remove nozzle.
5. Using your hand, remove fluid knob assembly (B) and compression spring (C) from back of gun. Remove needle.
6. Attach fluid nozzle (2) to front of gun.
7. Slide air tube (4) over fluid nozzle (2).
8. Slide air cap retaining ring (A) over air tube until it meets the threaded end of gun (D). Hand tighten.
9. Insert needle (1) in back of gun and guide it into fluid nozzle (2).
10. Replace compression spring (C) and fluid knob assembly (B). Hand tighten.

Parts

1	244179	NEEDLE
2	244182	NOZZLE, fluid
3	116571	CLIP, nozzle
4	244181	TUBE, air
5	113137	O-RING

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.*

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