



This manual contains important warnings and information.
READ AND KEEP FOR REFERENCE.

INSTRUCTIONS

First choice when quality counts.™

AUTOMATIC DELTA SPRAY™ GUNS

241699 Fluid Repair Kit

Installation

⚠ WARNING

PRESSURIZED EQUIPMENT HAZARD

To reduce the risk of a serious injury, follow the **Pressure Relief Procedure** in your gun manual before checking or repairing any part of the gun or system.

Disassembly

1. Relieve the pressure.
2. Disassemble the gun as explained in the gun manual 309029 or 309030.

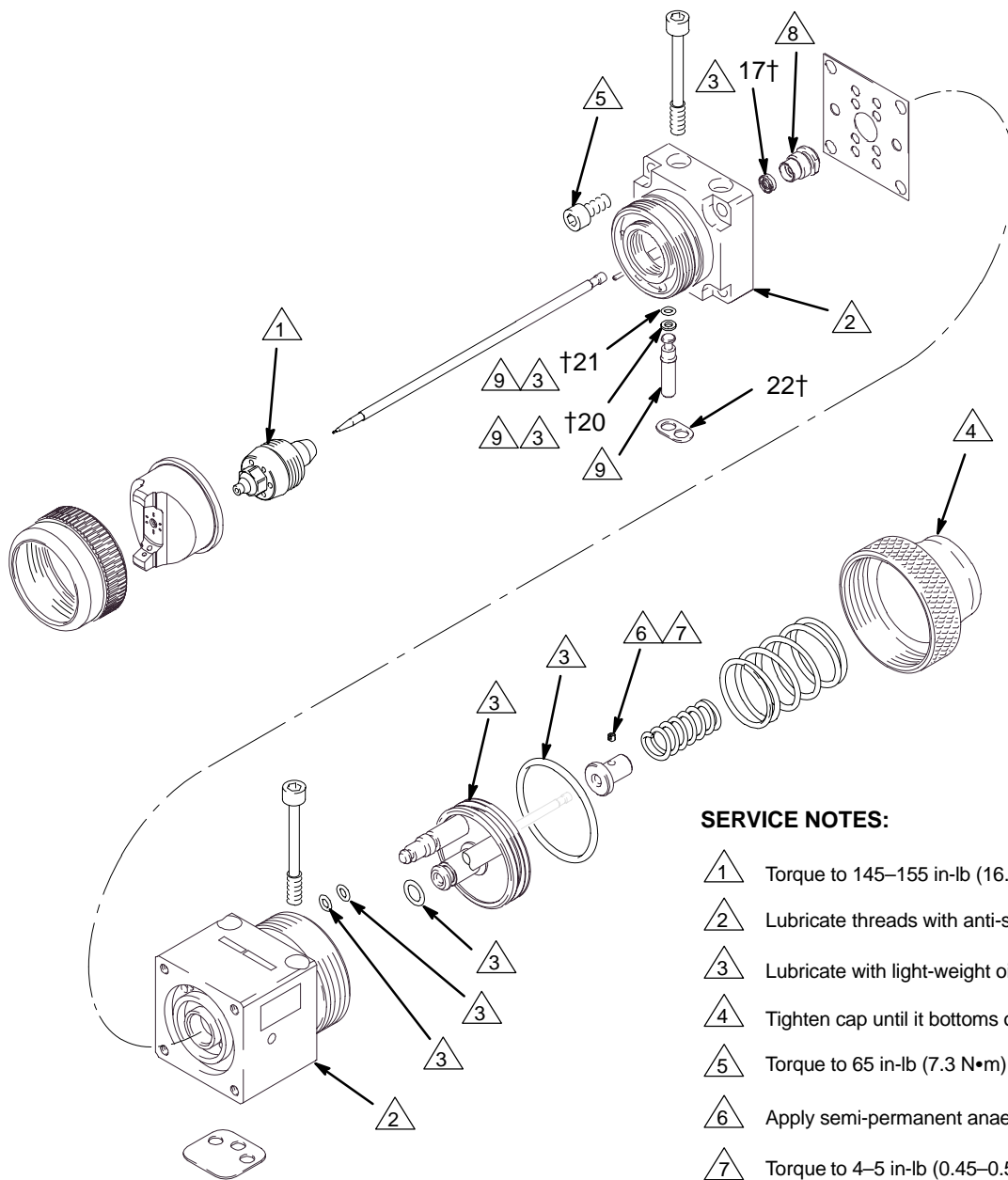
Reassembly

1. See the drawing on the back of this sheet.
2. Reassemble the gun as explained in the gun manual 309029 or 309030.

Kit Parts List

Ref. No.	Part No.	Description	Qty.
17	115347	PACKING, fluid	1
20	114340	RING, backup; PTFE	1
21	114244	O-RING; 0.210 in. (5.3 mm) OD; fluoroelastomer	1
22	192443	GASKET, fluid; acetal homopolymer	1

Installation



SERVICE NOTES:

- 1 Torque to 145–155 in-lb (16.4–17.5 N•m)
- 2 Lubricate threads with anti-seize lubricant
- 3 Lubricate with light-weight oil
- 4 Tighten cap until it bottoms out
- 5 Torque to 65 in-lb (7.3 N•m)
- 6 Apply semi-permanent anaerobic sealant
- 7 Torque to 4–5 in-lb (0.45–0.56 N•m)
- 8 Torque to 95–105 in-lb (10.7–11.8 N•m)
- 9 Used on non-circulating guns only

9389A

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
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