



**KEEP FOR REFERENCE.**  
Read manual 308916 for important  
warnings and instructions.

INSTRUCTIONS



**309001**

Rev. E

*First choice when  
quality counts.™*

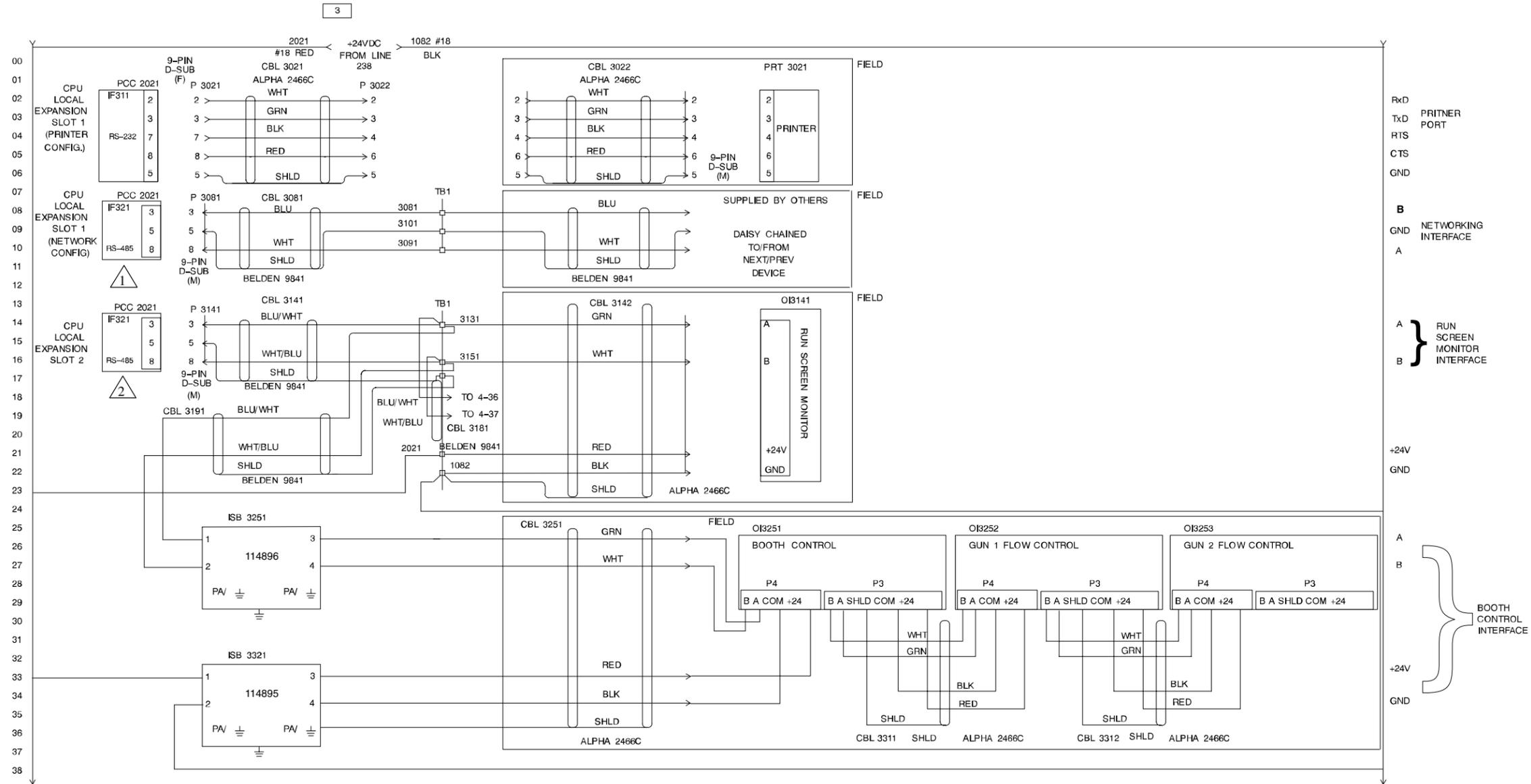
# PRECISIONMIX® II System

## Electrical Schematic





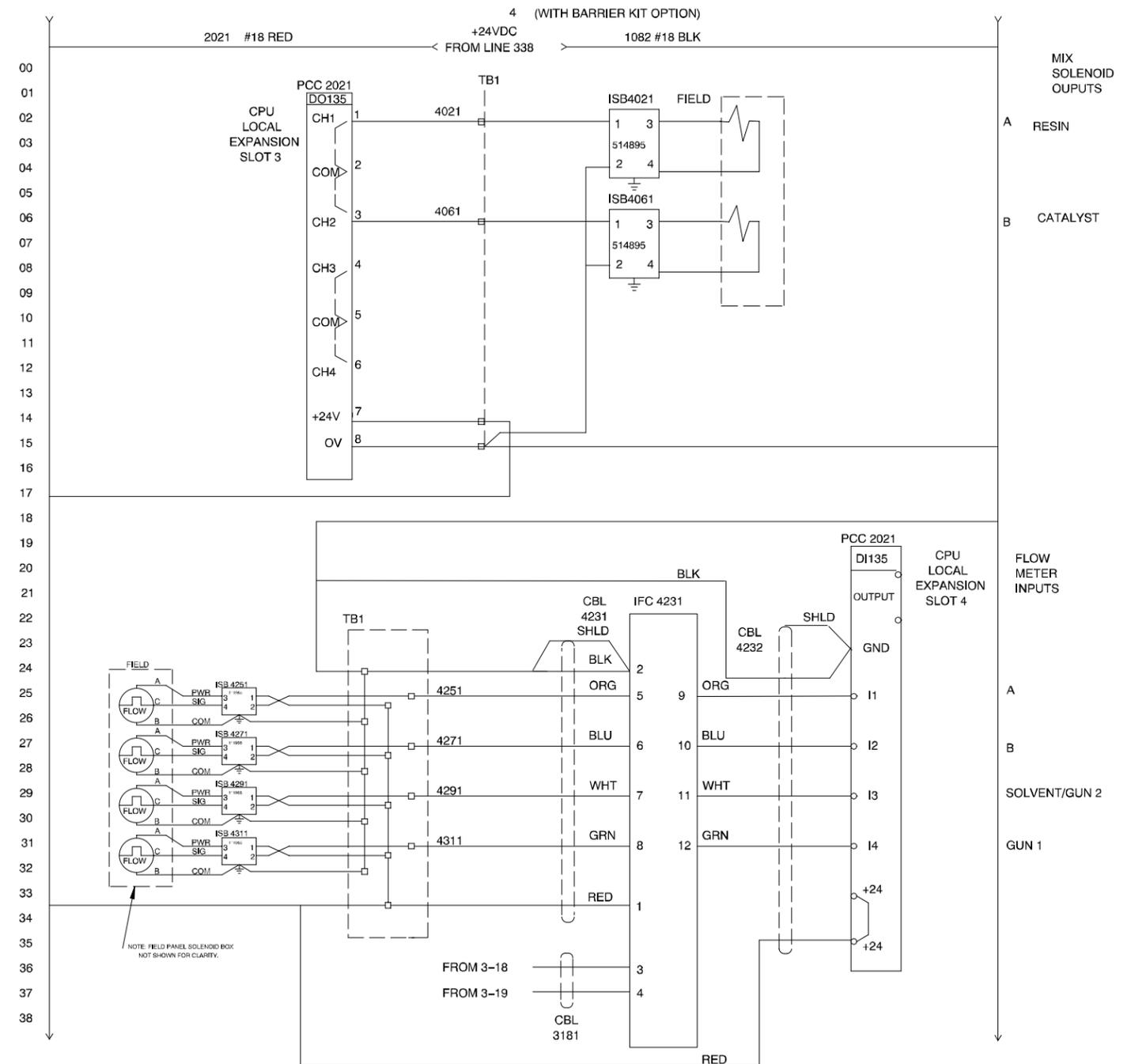
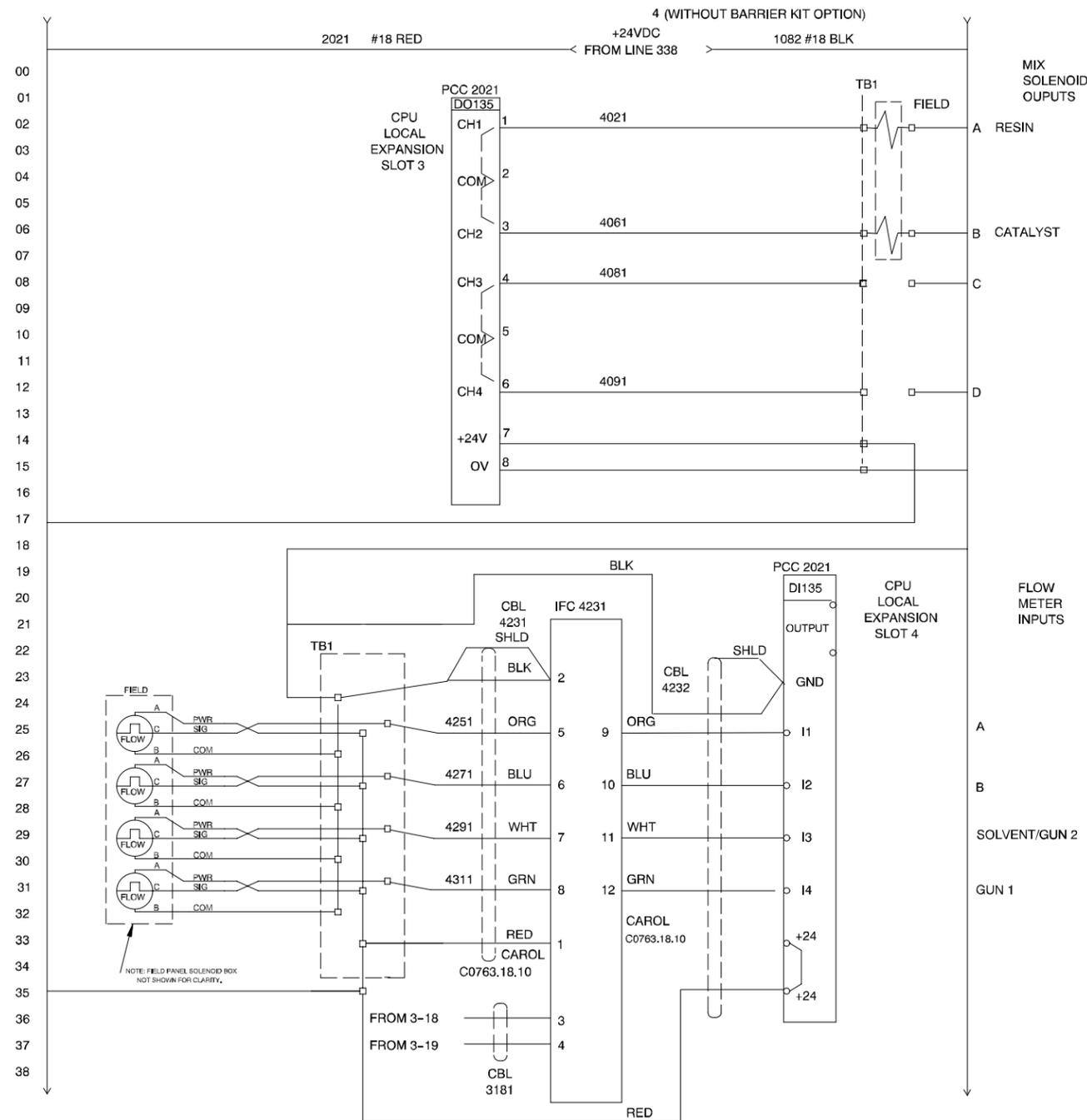
# Electrical Schematic 2



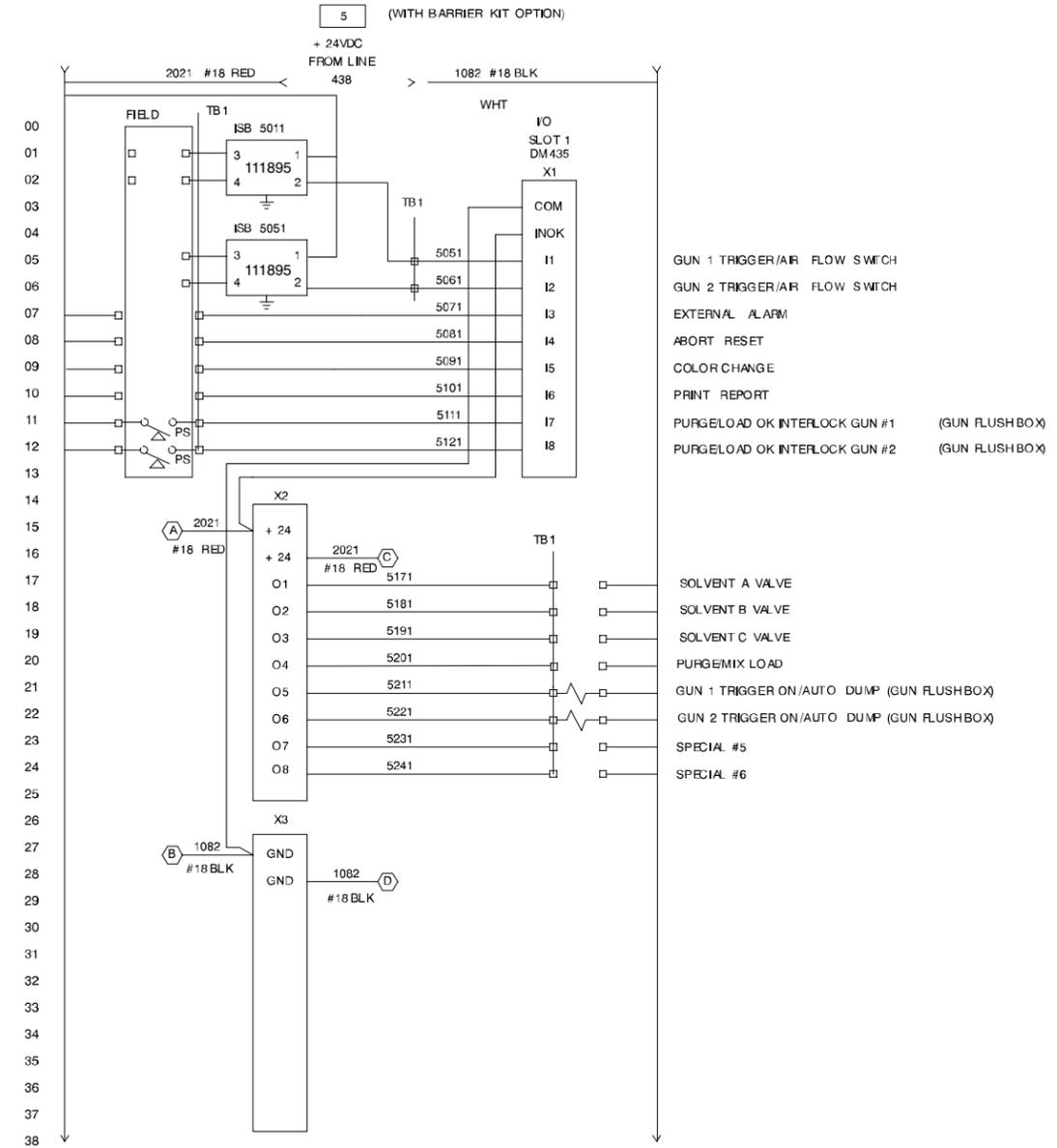
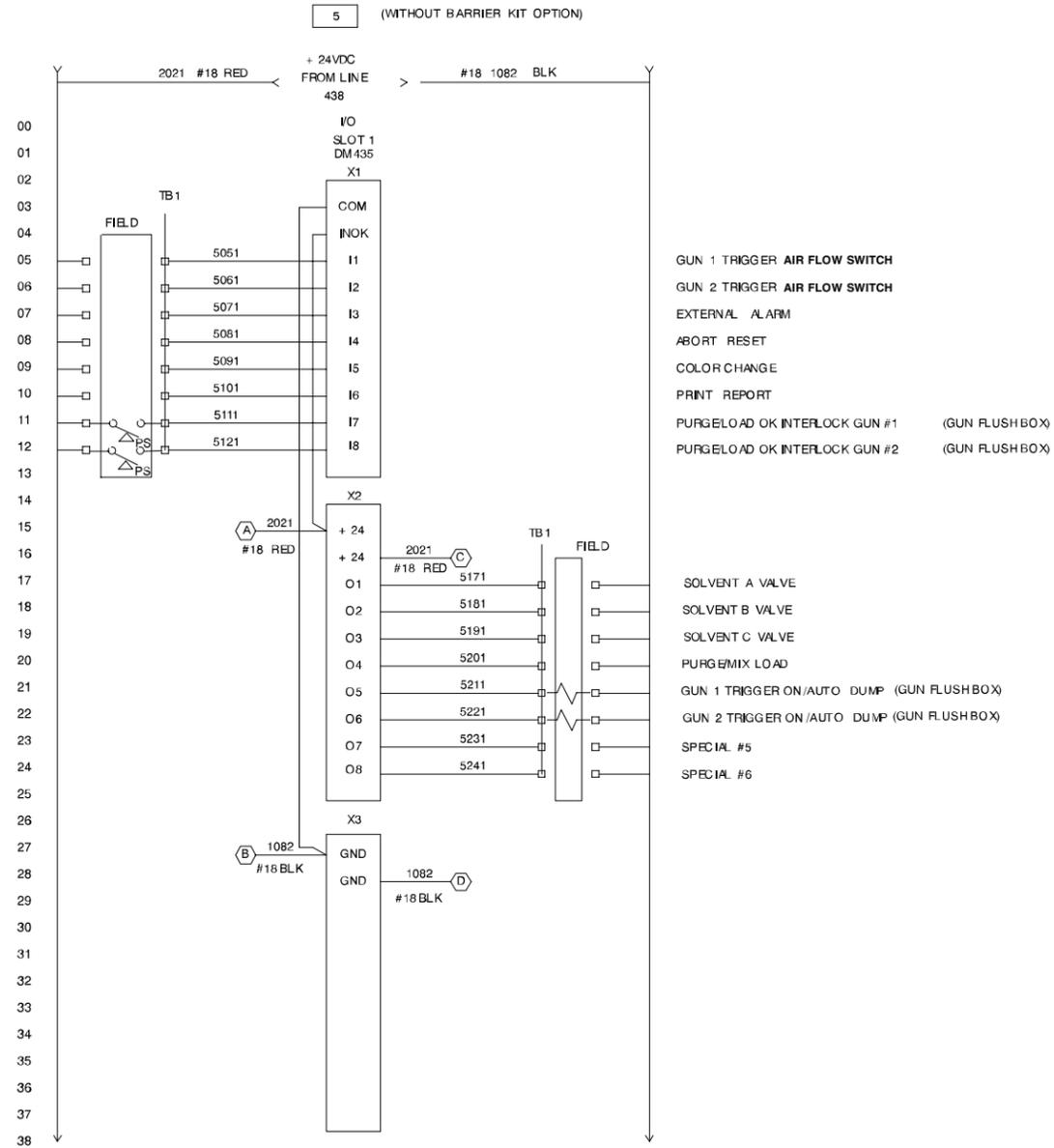
**NOTE:** All conductors on this page are #20, blue, unless otherwise noted.

- 1 The IF321 module has a Bus termination resistance which can be turned on or off with a switch. If this module is at either end of the network, the switch should be turned on.
- 2 The Bus termination resistance switch should be turned off.

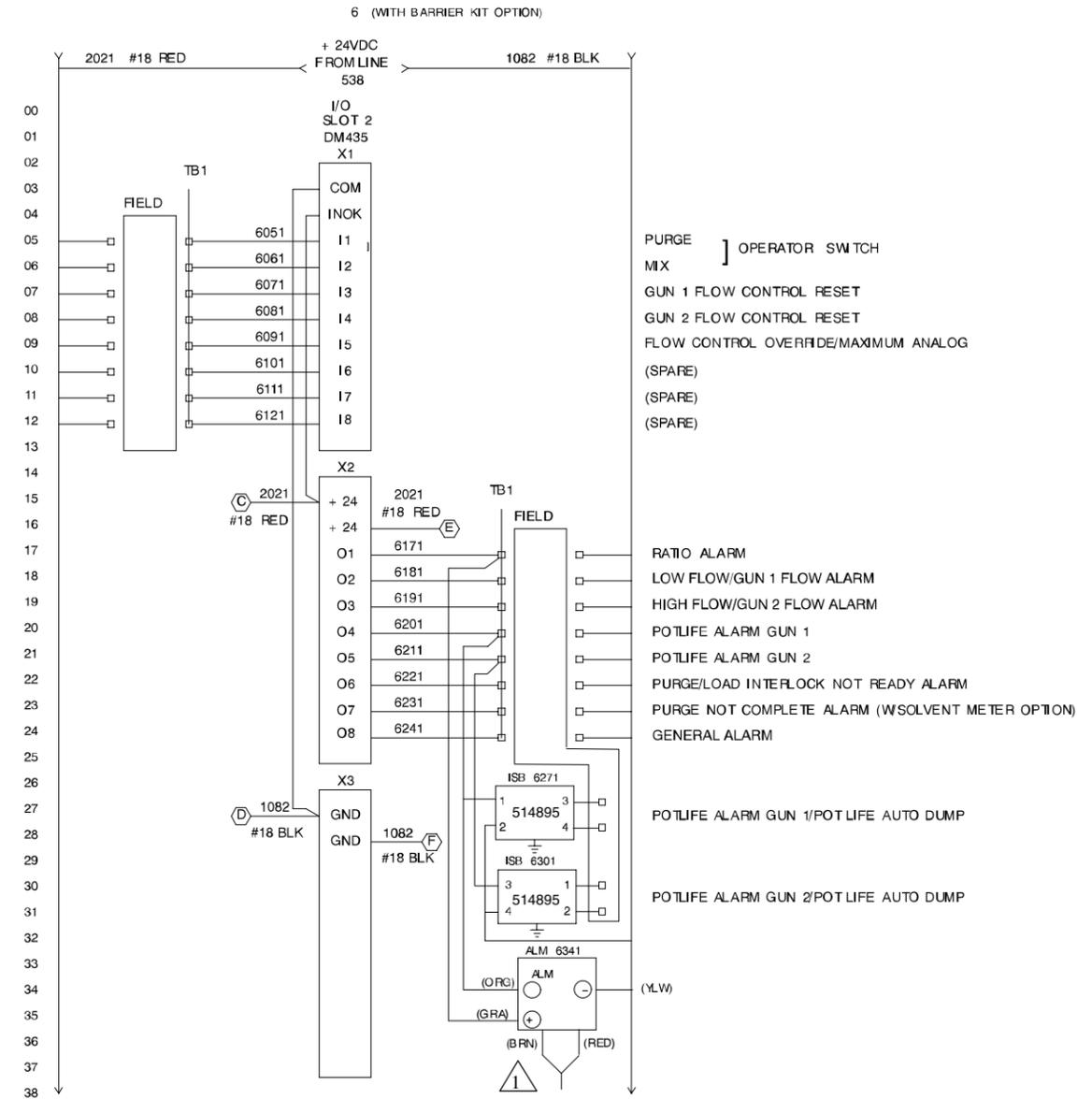
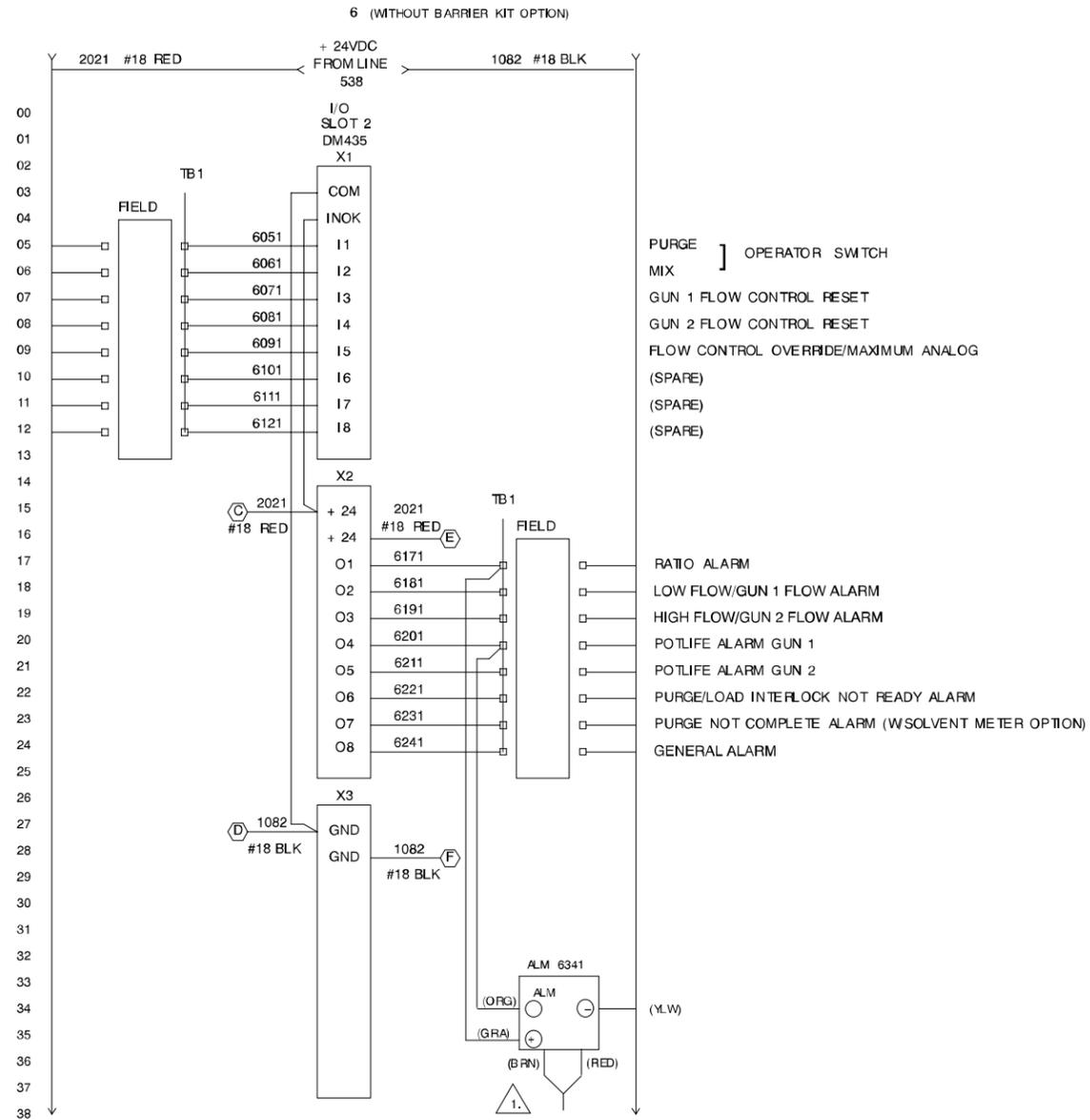
# Electrical Schematic 3



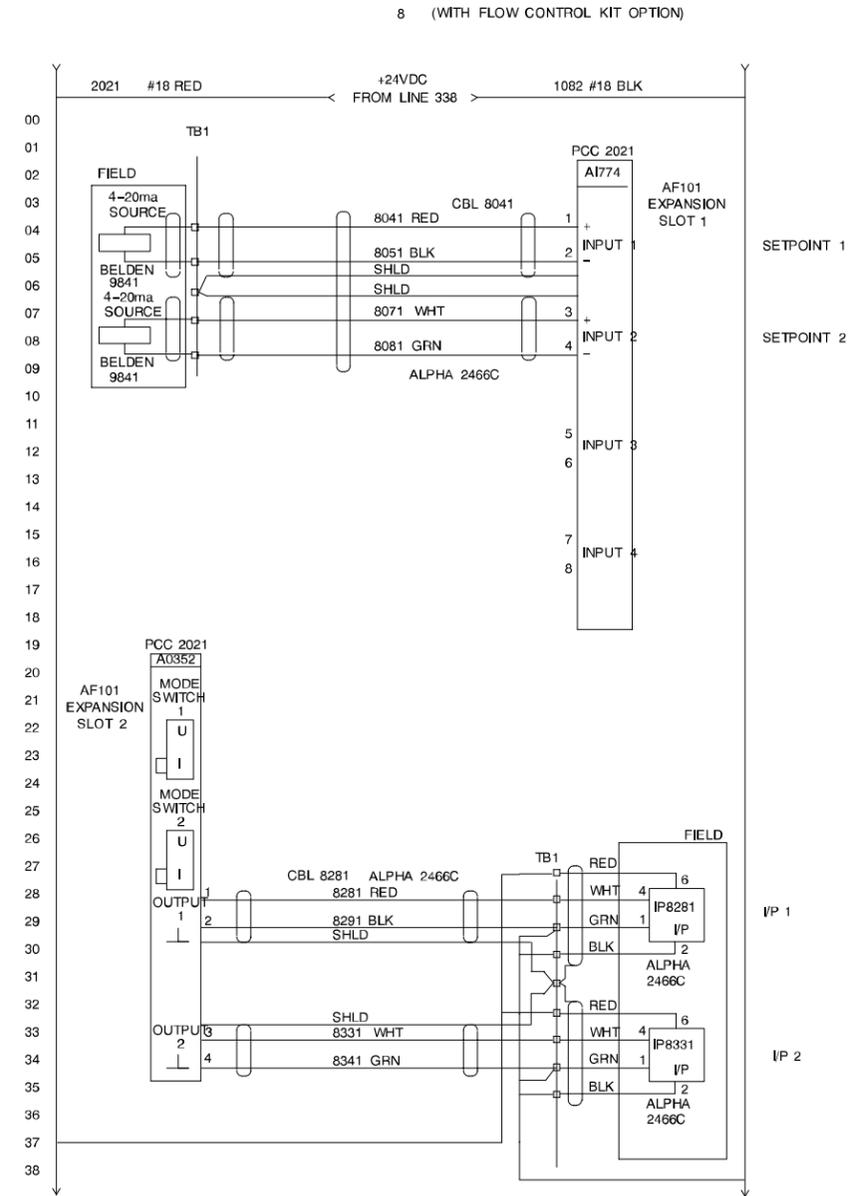
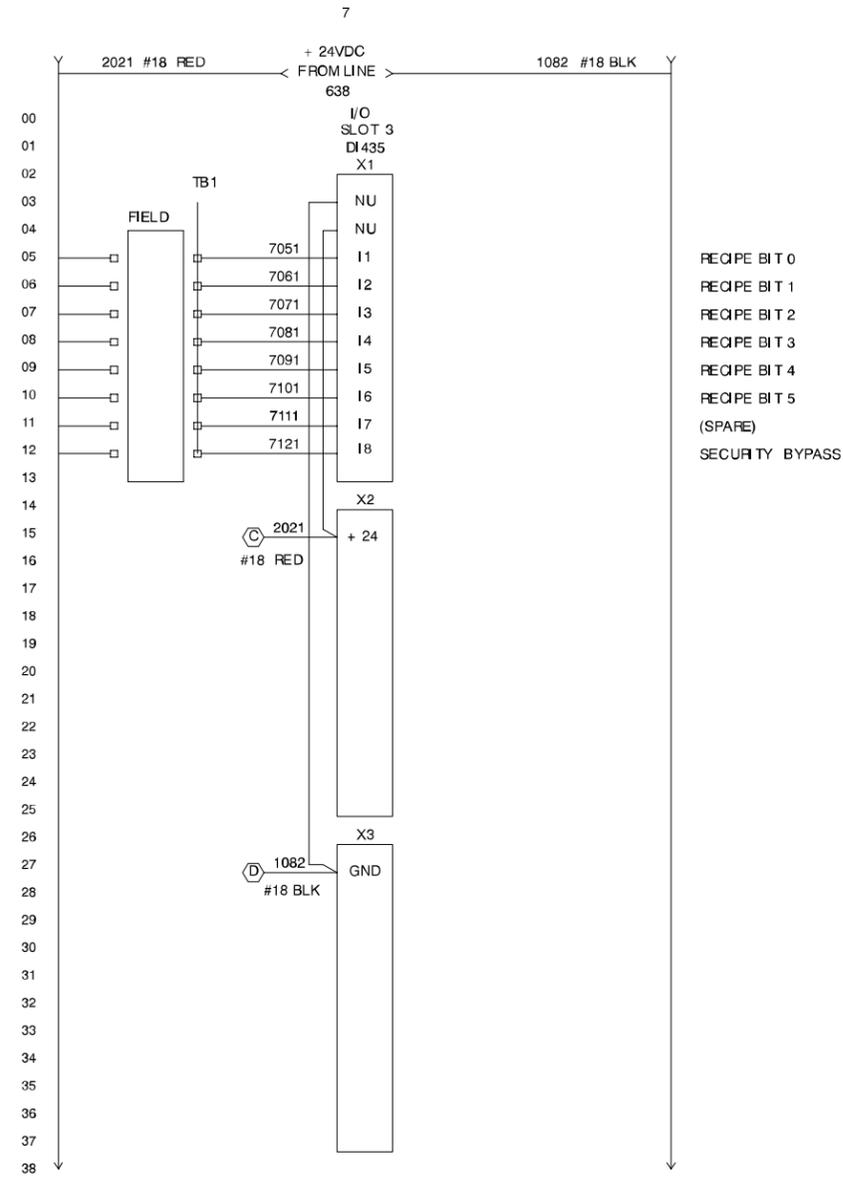
# Electrical Schematic 4



# Electrical Schematic 5



# Electrical Schematic 6



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**612-623-6921**

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