

INSTRUCTIONS-PARTS LIST



308679

Rev. B



INSTRUCTIONS

KEEP FOR REFERENCE.

Read manual 308–611 for important warnings and instructions.

Hand Gun Bead Accessory

Model 238957

Patent: 6,419,165

Pressure Relief Procedure

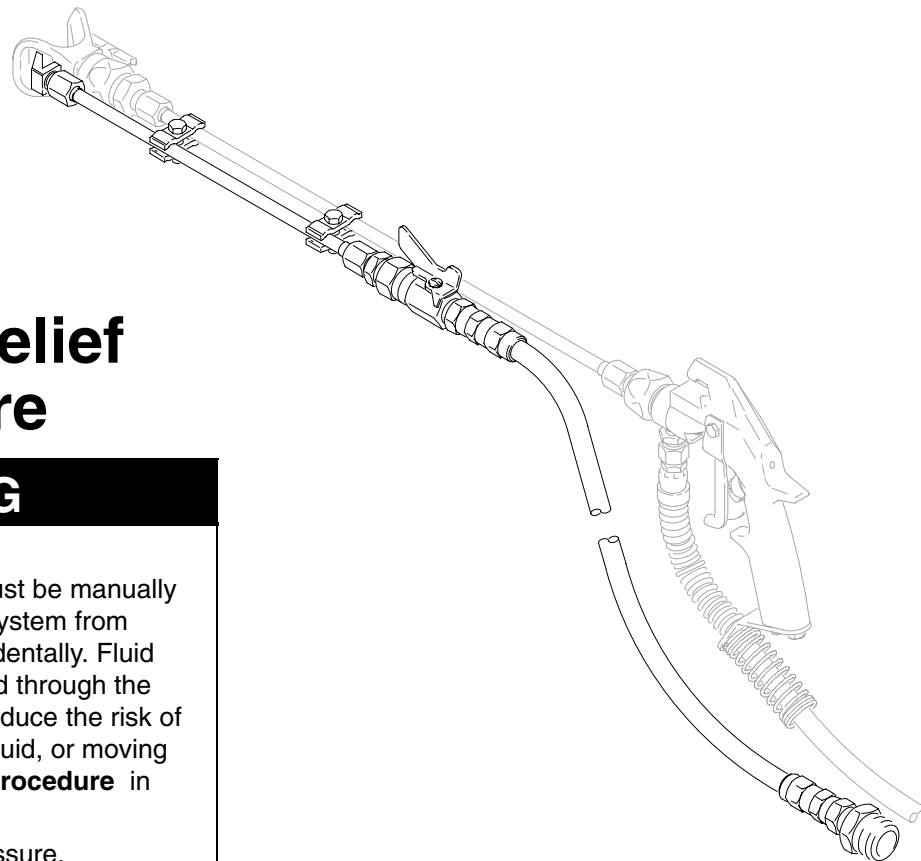
⚠ WARNING



INJECTION HAZARD

The system pressure must be manually relieved to prevent the system from starting or spraying accidentally. Fluid under high pressure can be injected through the skin and cause serious injury. To reduce the risk of an injury from injection, splashing fluid, or moving parts, follow the **Pressure Relief Procedure** in manual 308611 whenever you:

- are instructed to relieve the pressure,
- stop spraying,
- check or service any of the system equipment,
- or install or clean the spray tip.



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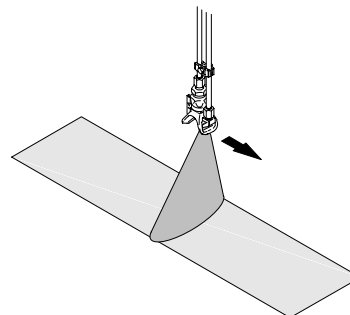
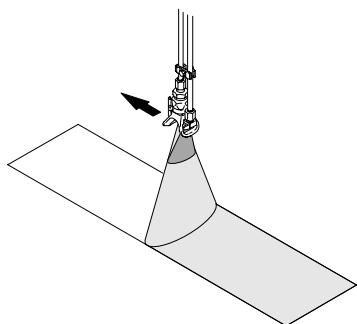
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Installation

1. Relieve pressure. See **Pressure Relief Procedure**.
2. Refer to Fig. 1 for reference numbers.
3. See cover and Fig. 1. Connect extension tube (6) to stencil gun with two gun extension clamps (11), four capscrews (12) and lock nuts (13).
4. Orient hand bead gun accessory to stencil gun as shown on cover. Use tie wraps to secure nylon hose (3) to stencil gun fluid hose.
5. Remove plug from bottom of bead tank. Screw adapter (1) into bottom of bead tank.

Operation

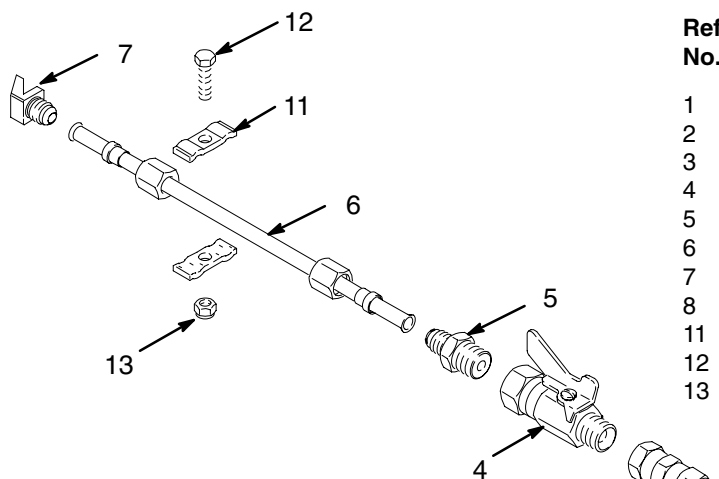
1. Turn on beads with ball valve (4)
2. Trigger stencil gun and sweep area to be coated.
3. Release trigger of stencil gun and sweep back.



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Parts List

Ref. No.	Part No.	Description	Qty
1	161800	ADAPTER	1
2	205439	COUPLING, hose	2
3	061134	HOSE, nylon, 50 ft, WPR 200	1
4	208391	VALVE, ball	1
5	191876	FITTING, bead gun, hand	1
6	223717	TUBE, extension, 9.83 in.	1
7	191875	TIP, bead gun, hand	1
8	103473	STRAP, tie, wire (not shown)	18
11	191890	CLAMP, extension, gun	4
12	100021	CAPSCREW	2
13	102040	NUT, lock	2



Graco Phone Number

TO PLACE AN ORDER, contact your Graco distributor, or call this number to identify the distributor closest to you: **1-800-690-2894 Toll Free**

Fig. 1

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All written and visual data contained in this document reflects the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

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