



This manual contains important
warnings and information.
READ AND KEEP FOR REFERENCE.

INSTRUCTIONS

120-lb (55 Kg) Drum Size, with Heavy-Duty Casters

Portable Base

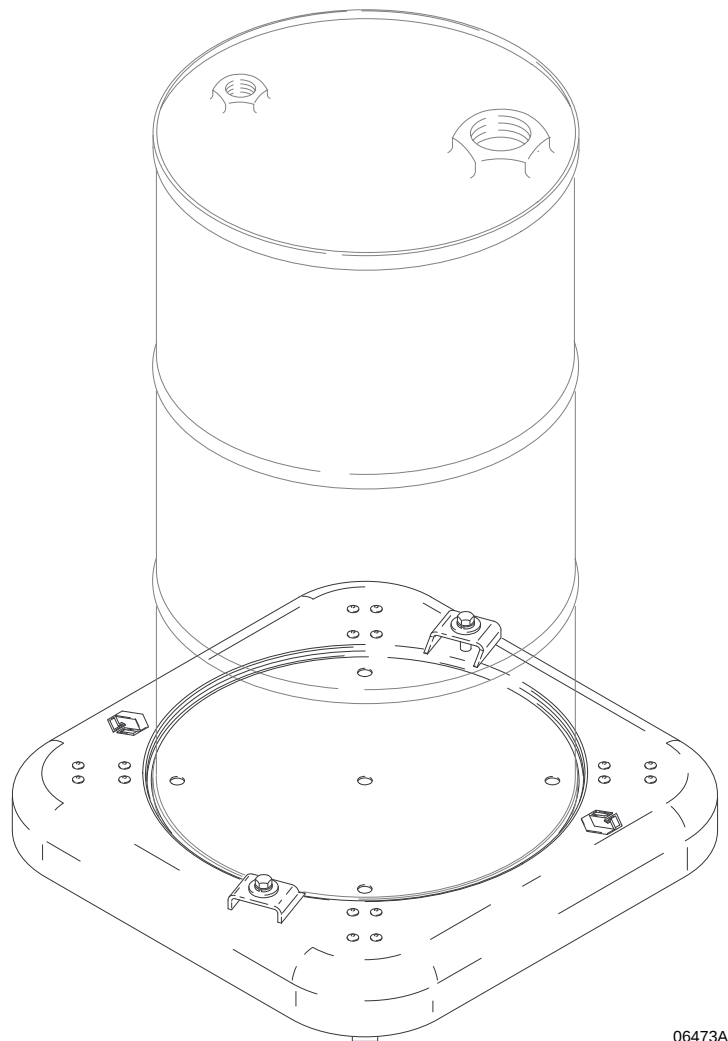
Model 203–622, Series B

Installation

Secure an empty 120-lb. (55 kg) steel drum to the base with the included brackets and bolts, as shown. See the **Parts Drawing and List** on page 2.

WARNING

To reduce the risk of serious bodily injury, including splashing of fluid in the eyes or on the skin and injury from moving parts, **ALWAYS** follow the **pressure relief procedure** in the separate pump manual before you install this portable base and before you remove components when you change drums.



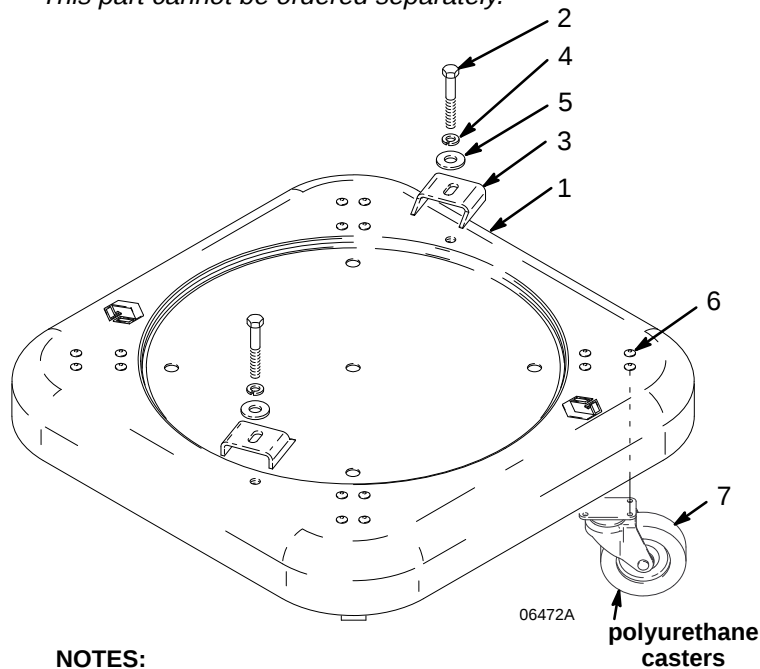
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Parts Drawing and List

Portable Base, Model 203-622, Series B

Ref No.	Part No.	Description	Qty.
1	191-750	BASE, drum	1
2	802-275	BOLT, hex hd; 5/16"-18 x 1.5"	2
3	191-747	BRACKET	2
4	100-214	WASHER, lock	2
5	100-132	WASHER, flat	2
6	*	RIVET; steel; 3/16" x 0.162" - 0.250" grip length	16
7	113-646	CASTER; polyurethane	4

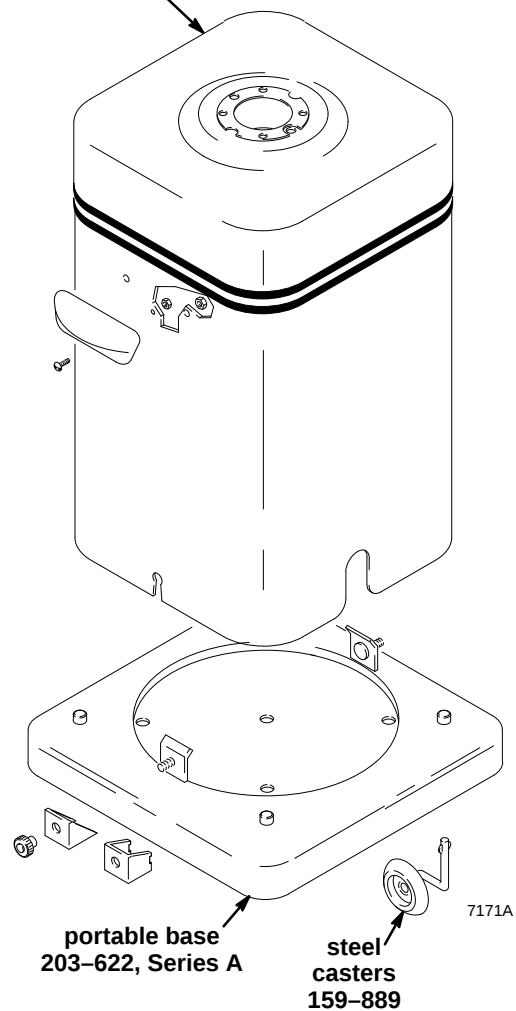
* This part cannot be ordered separately.



NOTES:

- Portable base 203-622 Series B cannot be used with enclosure shield 236-220 or 236-221. Only Portable base 203-622 Series A can be used with the enclosure shield.
- Replacement polyurethane casters for portable base 203-622 Series B are Part No. 113-646 only. Replacement steel casters for portable base 203-622 Series A are Part No. 159-889 only. Be sure you order the correct casters for your portable base.
- To replace casters 113-646 on portable base 203-622 Series B, install the steel rivets (6) with a standard rivet gun.

enclosure shield
236-220 or 236-221



Manual Change Summary

This manual went from Rev. D to Rev. E to add a note (at left) about Ref. No. 6 in the **Parts List**.

All written and visual data contained in this document reflects the latest product information available at the time of publication.
Graco reserves the right to make changes at any time without notice.

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