Instructions – Parts List



180° Spray Nozzle Adapter

308244 Rev.B



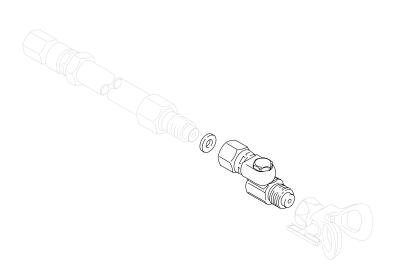
Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.

3600 psi (24.8 MPa, 248 bar) Maximum Working Pressure

Model 235486

For use on any Graco high pressure gun or extension and with the RAC® IV, RAC® 5, and RAC X^{m} DripLess^m Tip Guard or a Standard flat tip guard.



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PROVEN QUALITY, LEADING TECHNOLOGY.

▲ WARNING



INJECTION HAZARD

Spray from the gun, leaks or ruptured components can inject fluid into your body and cause extremely serious injury, including the need for amputation. Fluid splashed in the eyes or on the skin can also cause serious injury.

- Fluid injected into the skin may look like just a cut, but it is a serious injury. Get immediate surgical treatment.
- Do not point the gun at anyone or at any part of the body.
- Do not put your hand or fingers over the spray tip.
- Do not stop or deflect leaks with your hand, body, glove or rag.
- Do not "blow back" fluid; this is not an air spray system.
- Always have the tip guard and the trigger guard on the gun when spraying.
- Check the gun diffuser operation weekly. Refer to the gun manual.
- Be sure the gun trigger safety operates before spraying.
- Lock the gun trigger safety when you stop spraying.
- Follow the Pressure Relief Procedure on page 3 if the spray tip clogs and before cleaning, checking or servicing the equipment.
- Tighten all fluid connections before operating the equipment.
- Check the hoses, tubes, and couplings daily. Replace worn or damaged parts immediately. Do not repair high pressure couplings; you must replace the entire hose.
- Fluid hoses must have spring guards on both ends, to help protect them from rupture caused by kinks or bends near the couplings.

Installation

▲ WARNING



INJECTION HAZARD

Follow the **Pressure Relief Procedure** when you stop spraying and before cleaning, checking, servicing, or trans-

porting equipment. Read warnings, page 2.

Pressure Relief Procedure

- 1. Engage the gun trigger safety.
- 2. Turn off the power to the pump.
- 3. Disengage the trigger safety. Hold a metal part of the gun firmly to the side of a grounded metal pail, and trigger the gun to relieve the pressure.
- 4. Engage the gun trigger safety.
- 5. Open the pressure drain valve. Leave the valve open until you are ready to spray again.

If you suspect that the spray tip or hose is completely clogged, or that pressure has not been fully relieved after following the steps above, VERY SLOWLY loosen the tip guard retaining nut or hose end coupling to relieve the pressure gradually, then loosen completely. Now clear the tip or hose.

Installation

- 1. Install the adapter on the gun as shown, but do not install a spray tip yet. Be sure the gaskets are in place.
- 2. Flush and prime the spray system.
- Relieve the pressure.
- 4. Install the spray tip.
- Turn the adapter to any desired position within 180°. Do not use any tools.
- Refer to your separate gun instruction manual for operating and tip cleaning instructions.
- 7. This adapter is not repairable.

WARNING

To reduce the risk of serious bodily injury from fluid injection or splashing in the eyes or on the skin, stop using the nozzle immediately if it starts to leak or cannot be turned easily.

CAUTION

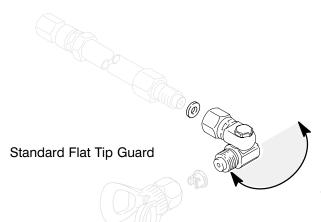
To avoid damage to the o-ring in the swivel:

- Relieve fluid pressure before rotating the swivel.
- Do not soak the entire swivel in solvent.

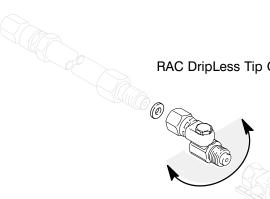
Technical Data

Maximum Working Pressure 3600 psi (24.8 MPa, 248 bar) Fluid Inlet/Outlet Size 7/8-14 UNC Wetted Parts Aluminum, Delrin[®], PTFE, Nylon, Stainless Steel

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RAC DripLess Tip Guard



180°

180°

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Graco Phone Number

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