

INSTRUCTIONS-PARTS LIST

This manual contains **IMPORTANT INSTRUCTIONS and WARNINGS.**
READ AND RETAIN FOR REFERENCE.



307-737

Rev C
Supersedes B

SUCITON TUBE KIT 218-402

Use this kit for siphoning from a 5 gallon fluid pail to make refilling or changing pails easier.
Fits all Ultra® 500, EM 390, EM490 and Nova Sprayers.

WARNING

Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents in this equipment, which contains aluminum and/or zinc parts. Such use could result in a serious chemical reaction, with the possibility of explosion, which could cause death, serious bodily injury and/or substantial property damage.

WARNING

Pressure Relief Procedure

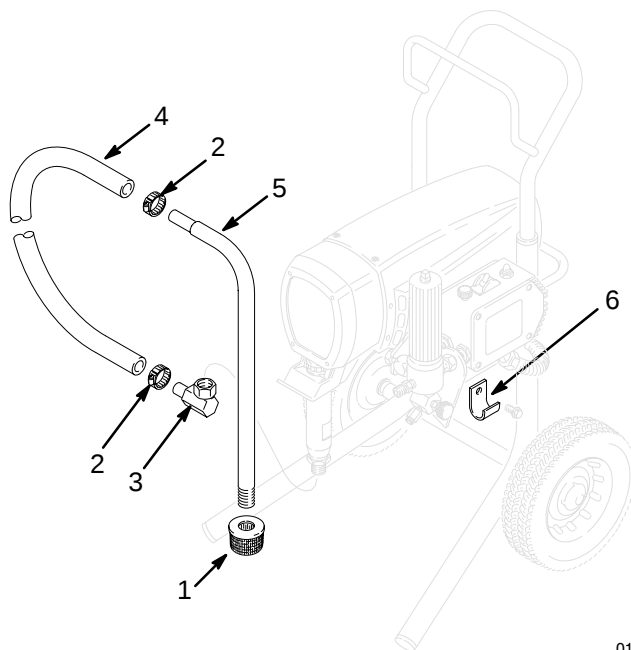
To reduce the risk of serious bodily injury, including fluid injection, splashing fluid or solvent in the eyes or on the skin, or injury from moving parts or electric shock, always follow this procedure whenever you shut off the sprayer, when checking or servicing any part of the spray system, when installing, cleaning or changing spray tips, and whenever you stop spraying.

1. Engage the gun safety latch.
2. Shut off the power supply to the pump and close any bleed-type master air valves.
3. Disengage the gun safety latch. Hold a metal part of the gun firmly to the side of a grounded metal pail, and trigger the gun to relieve pressure.
4. Engage the gun safety latch.
5. Open the pressure drain valve (required in system), having a container ready to catch the drainage. Leave the valve open until you are ready to spray again.

If you suspect that the spray tip or hose is completely clogged, or that pressure has not been fully relieved after following the steps above, VERY SLOWLY loosen the tip guard retaining nut or hose end coupling to relieve pressure gradually, then loosen completely. Now clear the tip or hose.

INSTALLATION

1. Follow the **Pressure Relief Procedure** to the left.
2. Attach the bracket (6) to the bracket which holds the pressure control. This bracket (6) holds the suction tube when not in use.
3. Assemble the new suction tube and install it on the pump.



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PARTS LIST

REF NO.	PART NO.	DESCRIPTION	QTY
1	187-146	STRAINER, sst	1
2	103-927	CLAMP, hose	1
3	221-020	SWIVEL UNION	1
4	176-920	HOSE, nylon	1
5	170-113	TUBE, aluminum	1
6	180-391	BRACKET	1

THE GRACO WARRANTY AND DISCLAIMERS

WARRANTY

Graco warrants all equipment manufactured by it and bearing its name to be free from defects in material and workmanship on the date of sale by an authorized Graco distributor to the original purchaser for use. As purchaser's sole remedy for breach of this warranty, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment proven defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for, any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility with Graco equipment of structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claim. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor and transportation.

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EQUIPMENT NOT COVERED BY GRACO WARRANTY

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