

KEEP FOR REFERENCE

PUMP SIPHON STAND

For Bulldog® King and Viscount® II pumps, and with addition of Accessory Plate for Monark, President and Viscount 2-stanchion-tube pumps.

Model 205-640 For pumps with lower section up to 21 in.

Model 205-700 For pumps with lower section up to 33 in.

INSTALLATION

Insert each leg (7) through reinforcing band (9), screw legs into mounting plate (8) until plate is approximately level and legs are in position to permit installation of band. See Fig 1.

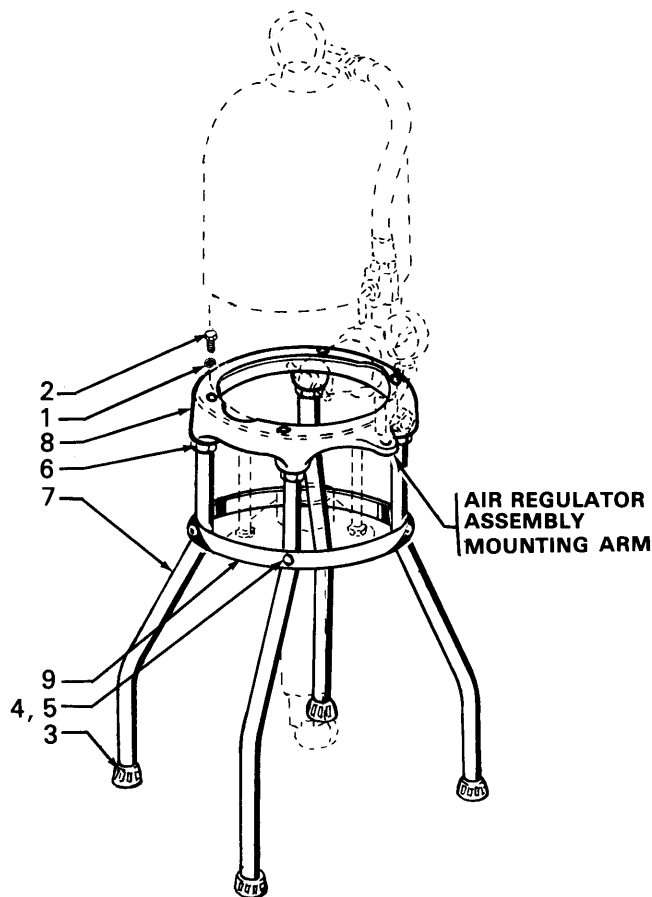


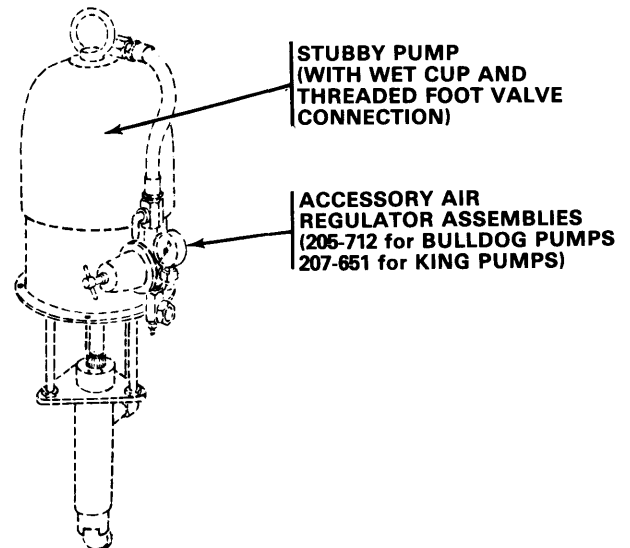
Fig 1

Secure band to legs with screws (5) and locknuts (4), and tighten each lock nut (6) securely.

NOTE: For permanent installation of stand, remove rubber tips (3) from legs, install accessory 3/4 in. floor flanges (100-327) and bolt to floor in desired location with suitable 1/4 in. mounting bolts, *before mounting pump.*

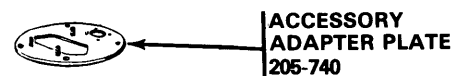


Remove the four screws (2) and lockwashers (1) from plate (8) and place siphon-supply stubby pump on plate in position for connecting accessory air pressure regulator assembly to pump air inlet.

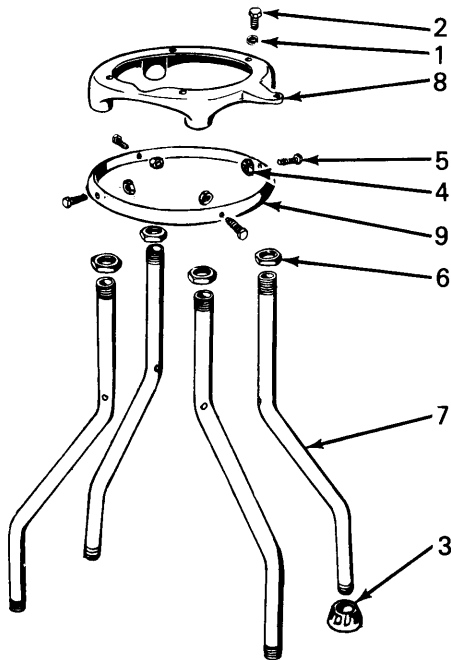


Secure pump to plate with screws and lockwashers and install accessory air pressure regulator assembly.

NOTE: An adapter plate (205-740) is required to mount a Monark, President or Viscount 2-stanchion-tube pump.



PARTS DRAWING



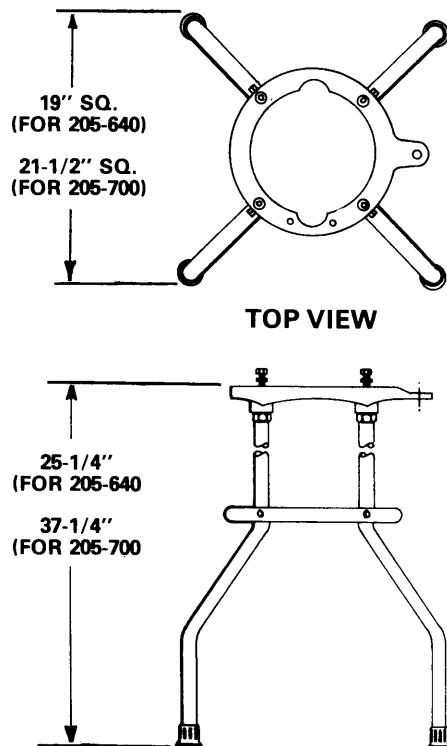
PARTS LIST

REF NO.	PART NO.	DESCRIPTION	QTY
1	100-133	LOCKWASHER, spring; 3/8 screw size	4
2	100-469	SCREW, hex hd cap; 3/8-16 thd size; 3/4 long	4
3	101-725	TIP, crutch; rubber	4
4	102-040	LOCKNUT, hex; 1/4 screw size	4
5	102-313	SCREW, hex hd cap; 1/4-20 thd size; 1-3/4 long	4
6	160-026	LOCKNUT, hex; 3/4-11-1/2 npt garden hose thd size	4
7	164-910	LEG, preformed (Used on 205-640 stand only)	4
	165-215	LEG, preformed (Used on 205-700 stand only)	4
8	164-911	PLATE, pump mounting	1
9	165-214	BAND, reinforcing; legs	1

Order parts by name and series letter of the assembly for which you are ordering.

Call or write the Graco Distributor where your unit was purchased, or your nearest Graco Factory Branch or Service Depot for parts or service.

DIMENSIONAL DRAWING



SERVICE INFORMATION

Listed below by the assembly changed are OLD and NEW parts.

ASSEMBLY CHANGED	PART STATUS	REF NO.	PART NO.	NAME
205-640	OLD		100-016	Lockwashers
and	OLD		100-333	Screws
205-700	NEW	4	102-040	Locknuts
Stand	NEW	5	102-313	Screws

INTERCHANGEABILITY NOTE: NEW parts replace OLD parts listed directly above. With the fastener change above the holes in legs where changed to go through both walls.