

INSTRUCTIONS-PARTS LIST

KEEP FOR REFERENCE



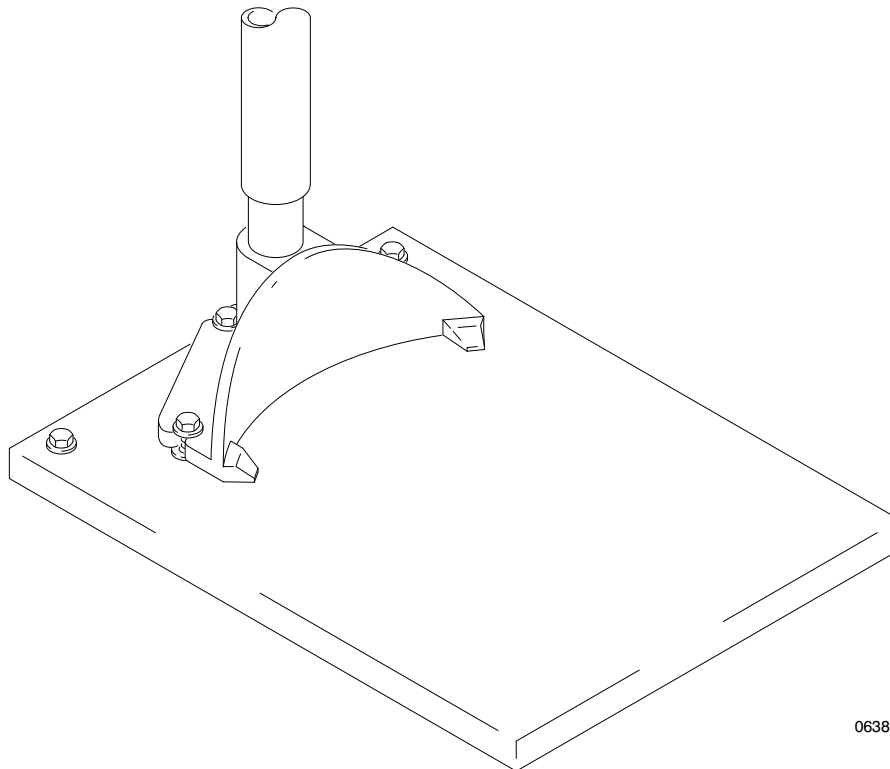
306-592

Rev. B
Supercedes Rev. A

Elevator Mounting Base Plate

For 120 Lb (55 kg) Exposed Drum Units

Model 204-740



GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1441

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Installation

Position the unit in the selected location, and carefully level the base upon the floor in such a manner that the elevator cylinder tube will be vertically true. If necessary, use suitable metal shims to compensate for any surface irregularities in the floor.

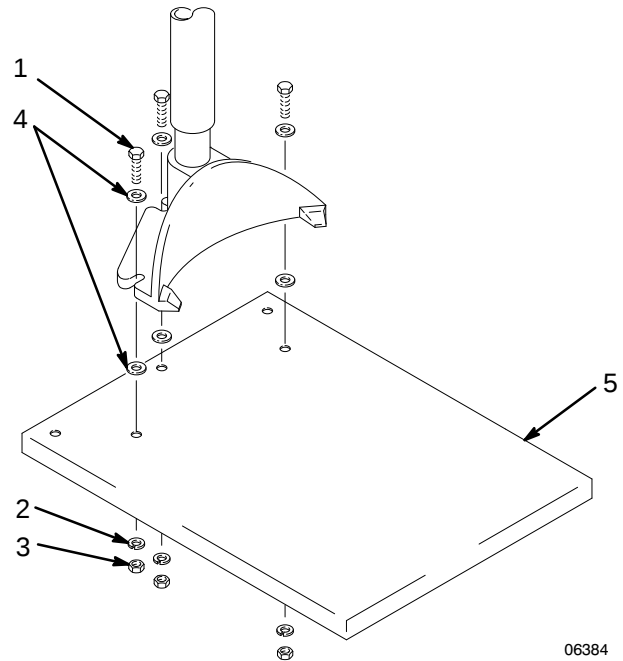
NOTE: The reference numbers in parenthesis in the text refer to the callouts in the parts drawing.

NOTE: Two 1/2" (13 mm) diameter mounting holes are provided in the base so the unit can be anchored to the floor, if desired.

1. Position three of the flat washers (4) over the elevator mounting holes in the steel base plate (5).
2. Set the elevator tube assembly on the washers (4), aligning their holes.
3. Place the remaining three flat washers (4) over the holes in the elevator base casting. Drop screws (1) through the holes and fasten securely with lock washers (2) and nuts (3).

Parts

Ref. No.	Part No.	Description	Qty.
1	100-004	SCREW, hex hd. cap; 3/8-16 x 16 x 1 1/4"	3
2	100-133	WASHER, spring lock, 3/8"	3
3	100-307	NUT, hex steel; 3/8-16	3
4	100-731	WASHER, steel; 3/8"	6
5	204-740	ASSEMBLY, mounting plate Includes items 1-4	1



Manual Change Summary

This manual was updated electronically.

Graco Phone Number

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