

# INSTRUCTIONS-PARTS LIST



# 306-521



This manual contains important warnings and information.  
**READ AND KEEP FOR REFERENCE.**

INSTRUCTIONS

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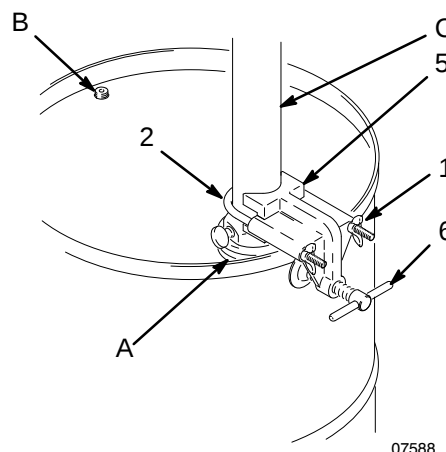
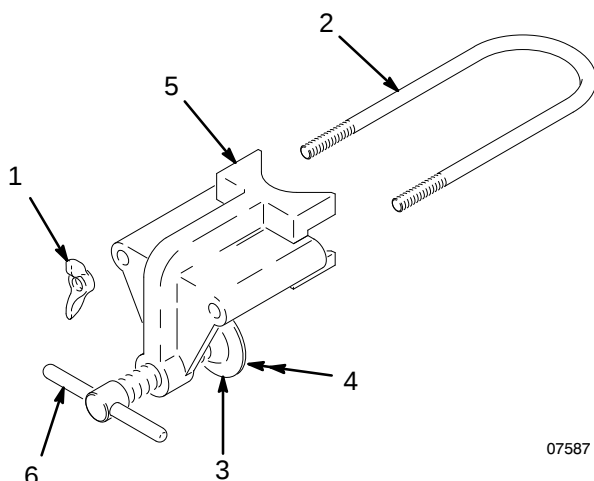
Rev. C  
Supersedes Rev. B

## Bung Type

# Sturdi-Clamp

### Model 204-095

Holds a 2-1/8 in. (54 mm) diameter riser tube of an in-line pump rigidly upright in the bung opening of a drum.



## Installation

1. Remove the bung hole plug from the drum.
2. Loosen the tie rod (2). Guide the pump riser tube (C) through the tie rod.
3. Lower the pump riser tube through the bung adapter (A) until its foot valve is about 1/2 in. (25 mm) off the bottom of the drum. Securely tighten the bung adapter.
4. Place the clamp (5) over the edge of the drum and tighten the T-handle (6) and the wing nuts (1) securely.
5. Loosen the small vent plug (B) in the top of the drum. This permits air to replace fluid drawn from the drum so a vacuum is not created.

## Parts

| Ref. No. | Part No. | Description         | Qty. |
|----------|----------|---------------------|------|
| 1        | 100-191  | NUT, wing, 5/16-18  | 2    |
| 2        | 158-479  | ROD, tie            | 1    |
| 3        | 159-056  | PAD, screw mounting | 1    |
| 4        | 159-057  | RETAINER, pad       | 1    |
| 5        | 160-815  | CLAMP, body         | 1    |
| 6        | 203-399  | T-HANDLE            | 1    |

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**1-800-367-4023 Toll Free.**

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PRINTED IN U.S.A. 306-521 September 1955, Revised July 1997